U.S. ENVIRONMENTAL PROTECTION AGENCY REGION VII

TECHNICAL ENFORCEMENT SUPPORT CONTRACT, TES IV CONTRACT NO. 68-01-7351 WORK ASSIGNMENT NO. 846

FINAL REPORT OF RCRA
GROUNDWATER SAMPLING INSPECTION
AT THE
COLLIS, INC. FACILITY
CLINTON, IOWA
EPA I.D. NO. IAD047303771

PERFORMED AUGUST 10, 1988

BY

JACOBS ENGINEERING GROUP, INC. 5301 CENTRAL AVENUE, N.E., SUITE 1600 ALBUQUERQUE, NEW MEXICO 87108

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IOWA SECTION



ATTACHMENT 9

FINAL REPORT OF
RCRA GROUNDWATER SAMPLING INSPECTION
AT THE
COLLIS, INC. FACILITY

FINAL REPORT OF RCRA GROUNDWATER SAMPLING INSPECTION

COLLIS, INC. CLINTON, IOWA

INTRODUCTION

A RCRA Comprehensive Groundwater Monitoring Evaluation (CME) Quality Assurance/Quality Control Field Audit (QA/QC audit) was performed by Jacobs Engineering Group Inc. (Jacobs) under TES IV Work Assignment No. 846 at the Collis, Inc. facility (EPA I.D. No. IAD047303771) in Clinton, Iowa on August 10, 1988. The QA/QC audit is a groundwater sampling inspection performed as a portion of the CME. The sampling inspection provides the means by which EPA evaluates whether or not sample collection and handling procedures employed by the facility will provide data that are representative of in situ groundwater quality. The inspection was conducted as a means of evaluating the groundwater monitoring procedures employed by the facility to meet the requirements of 40 CFR, Part 265, Subpart F. This narrative report and attachments present the results of the inspection.

The Technical Assessment (TA) portion of the CME was completed and submitted to the U.S. EPA Region VII on December 7, 1988. The TA incorporates the results of the groundwater sampling inspection by reference.

PARTICIPANTS

Collis, Inc.:

Douglas Smith Ron Street Plant Engineer Plating Engineer

Warzyn Engineering: (Consultant to Chamberlain Mfr. Corp./Collis, Inc.)

Bill Backus

Field Specialist

Jacobs Engineering Group:

Valda Terauds

Hydrologist - Work Assignment Manager and Field Team Leader

DeLaine Fletcher Larry Phyfe Geologist Geologist

FACILITY DESCRIPTION

The Collis, Inc. facility is located at 2005 South 19th Street in Clinton, Iowa. The facility employs over 300 people and operates three shifts per day, five to six days per week. The plant is bounded to the north by Manufacturers Ditch; on the west by South 19th Street beyond which are cultivated lands; on the south by an alley adjacent to a residential development; and on the east by a golf course (see Figure 1). The city of Clinton (population 35,000) lies to the northeast within a 3-mile radius of the site.

Collis Inc. manufactures steel refrigerator shelving from rolled steel and wire stock. Steel components are welded, cleaned, and zinc plated or powder coated and then lacquer coated prior to packaging and shipping. A molten choline salt (corrosive) bath is used to strip parts which do not meet specifications.

Zinc plating process operations include caustic cleaning (by soaking or electric methods), acid pickling, zinc chloride electroplating, and a water rinse. The electroplating wastewaters and sludges are routed to the onsite wastewater treatment plant where hexavalent chromium is reduced to trivalent, fluoride is removed, pH is adjusted, and solids are removed. Treated effluent is discharged to Manufacturers Ditch under NPDES Permit No. IA0000752. Treated sludges are dewatered by a filter press; filter materials (which have been tested and are not hazardous) are disposed of at the local sanitary landfill.

From 1971 to 1979 five surface impoundments received wastewater treatment sludges and cyanide plating bath sludges. Cyanide plating operations were discontinued by the facility in 1985. Sludge materials were hazardous due to the presence of cyanide, chromium, zinc, and high pH. In 1982, the Superfund division of EPA requested that Collis install groundwater monitoring wells to determine if groundwater underlying the impoundments was contaminated. Analytical data from the sampling of two of these wells (MW-2 and MW-5) have been submitted to the EPA on a quarterly basis; however the location of MW-2 (cross-gradient) and the high concentrations of TOX in background well MW-5 indicated that additional wells should be installed at locations more suited to monitoring the potential impacts of the surface impoundments. Thirteen wells were installed by consultants during a hydrogeologic assessment of the Collis facility. Of these wells, only one (MW-13) was suitable for subsequent use as a RCRA monitoring well based on location and well construction criteria.

Collis is an interim status Treatment/Storage/Disposal facility (due to the sludges stored in the impoundments) and has submitted a Part A Permit Application to EPA. Rather than submit a RCRA Part B Permit Application to obtain a permit to operate the surface impoundments to the EPA, Collis elected to close the waste management units. Following EPA approval of Closure and Post-Closure Plans submitted by the facility, closure activities (sludge excavation and disposal followed by confirmatory sampling of residuals) were initiated in early 1987. A RCRA groundwater monitoring network was installed in 1988 in accordance with the Post-Closure Plan. This network includes four monitoring wells: three downgradient wells (MW-13, -20, and -21) and a single upgradient well (MW-22) (Figure 2). Post-

Closure activities yet to be completed include pumping and disposal of water impounded in the three lagoons (which remain following 1987 closure activities), backfilling, re-grading, and revegetation. The CME QA/QC audit was scheduled to coincide with the facility's semi-annual sampling event.

INSPECTION PROCEDURE

Upon arriving at Collis on the morning of August 10, 1988, DeLaine Fletcher, Larry Phyfe and Valda Terauds of Jacobs contacted the Collis facility representative Mr. Douglas Smith and presented our credentials. Ron Street of Collis, Inc. and Bill Backus of Warzyn Engineering were also in attendance at the initial conference. The purpose and procedures of the QA/QC audit were explained, comments concerning the facility's sampling plan were discussed, and further information on the construction details of the RCRA monitoring wells and an onsite deep well was requested. A copy of the facility's sampling and analysis plan and Jacobs' review comments are provided in Attachment A. Facility procedures for site access and photographs were also discussed. The inspection activities consisted of a general site evaluation, pre-sampling activities, sampling activities, and an exit conference. Supporting documentation generated during the inspection is provided in Attachment B - Photographs, Attachment C - Inspection Checklist, and Attachment D - Field Logbooks. Tables are used to summarize field observations and measurements in a convenient form.

Sampling by the facility was curtailed at 5:00 p.m. due to low well productivity, the unanticipated volume requirements for split sampling, and a lack of commitment on the part of the consultant due to budgeted time and dollar constraints. The facility failed to satisfy the basic requirements of their RCRA monitoring program as they did not obtain the requisite samples from background well MW-22. An exit conference was held at 5:00 p.m. to explain procedural deficiencies observed during the day's sampling event and to make arrangements to obtain copies of field notes, chain of custody sheets, and analytical results.

In the interests of obtaining a complete data set, Jacobs elected to continue sampling from MW-21 and -22. In the consultant's absence, Jacobs personnel continued sampling until 7:00 a.m. on August 11th. Mr. Douglas Smith was contacted at this time and presented with a receipt for samples and a copy of our chain of custody record to conclude the QA/QC audit.

FINDINGS AND OBSERVATIONS

General Site Evaluation

The general site evaluation was conducted by Valda Terauds of Jacobs and Mr. Douglas Smith of Collis. (The general site evaluation was performed concurrently with pre-sampling activities.) Areas examined during the general site evaluation included two drum storage areas, a choline recycling area, above ground storage tanks containing spent acids and cleaners, and the onsite wastewater treatment plant.

The first drum storage area was located within the facility's shipping and receiving area and contained drums of waste oil, cleaning chemicals, electroplating solutions, choline salt (corrosive), and paint lacquer. Drums were not always on pallets and there were indications of spillage on the floor (white crystalline powder, possibly choline salt). Photographs obtained during the general site evaluation are presented in Attachment B. Several lacquer drums were stored within the lacquer bath room in the process area.

The second drum storage area was located near the choline recycling area. Electroplating solutions, choline salts, paint lacquers, and drums of unknown contents were stored here. (Mr. Smith indicated efforts would be made to identify the constituents within the drums and arrange for proper disposal once identified.) Generally the drums were not resting on pallets; the drums of unknowns had been at the facility for several years and were observed to be in poor condition; and the area was untidy (choline salt-encrusted molds were sitting between drums). The choline recycling area consisted of a neutralization bath (pH 8 to 9), collection sumps, a sulfate reduction process, and a second collection sump. Wastewaters from the recycling area are piped directly to the settling pond of the onsite wastewater treatment plant.

Above ground storage tanks containing spent acids and cleaning solvents are located just outside of the choline recycling area. The tanks rest on a concrete pad approximately 5 feet above ground surface and appeared to be in fair condition. The facility also operates two above ground storage tanks for the storage of nitric and hydrochloric acids.

The onsite wastewater treatment plant consists of a concrete settling basin (28 feet deep with a 200,000 gallon capacity) which receives process wastewaters. Wastewaters are filtered through diatomaceous earth; spent filter materials are dewatered in a filter press and the filter cake, which is non-hazardous (based on testing for RCRA hazardous characteristics), is hauled to the local sanitary landfill. The treated effluent is discharged to the NPDES outfall at Manufacturers Ditch (NPDES Permit No. IA0000752), which flows into Mill Creek, a tributary to the Mississippi River. Samples of treated effluent are obtained at three points, the settling tank, the filter effluent, and at the NPDES outfall three times per day for analysis in the onsite laboratory.

Following surface impoundment closure activities, the location of the five former surface impoundments is currently expressed as three water-filled lagoons. According to Collis, the water present in the lagoons is the result of groundwater seepage and rainfall. Soils immediately above the water level along the lagoon dike sideslopes in all three lagoons were colored dark gray to black, possibly the result of staining and the presence of oil or grease. Surface waters in the northern lagoon had a blue-green algal bloom in the west end. Surface waters in the southeast and southwest lagoons had red-orange staining and oil and grease floating on the water surface. The facility is currently waiting for permission from the EPA and the city of Clinton to pump the impounded water to the sanitary sewer and proceed with remaining Closure and Post-Closure activities.

Pre-Sampling Activities

In conjunction with the general site evaluation, pre-sampling activities performed by Bill Backus of Warzyn were observed by DeLaine Fletcher and Larry Physe of Jacobs. The four RCRA monitoring wells (MW-13, -20, -21, and -22) were identified, locations of these wells with respect to the facility map were verified (Figure 2), well construction details were noted, and well casing exposure was measured. A summary of pre-sampling observations and measurements is provided in Table 1 and well locations as observed in the field are shown on Figure 2. Attachments B, C, and D include photographs, an inspection checklist, and field logbooks.

The audit team documented the facility's procedures for measuring static water levels and total well depth. Independent audit measurements for water level and well depth could not be obtained by Jacobs due to its inoperative water level sounder. Measurements obtained by the facility are reported in Table 1. The facility did not obtain well headspace measurements for organic vapors nor did they attempt to detect the presence of possible immiscible layers. Measuring equipment was decontaminated between wells using an Alconox wash followed by potable water and deionized water rinses. Audit measurements for organic vapors were obtained by Jacobs using a photoionization detector (HNU) in accordance with Jacobs SOP No. 6. Audit measurements corresponding to Jacobs SOP Nos. 21 and 25 could not be obtained due to the inoperative sounder. Standard Operating Procedures are contained in the Quality Assurance Project Plan for RCRA Comprehensive Groundwater Monitoring Evaluations.

Well evacuation procedures were observed and the following information was recorded: type and construction of purging equipment and lines; method of calculating well volume; the number of times the well is evacuated; field measurements during purging (pH, temperature, and conductivity were obtained by Jacobs and not by the facility); collection, management, and disposal of evacuated waters; equipment decontamination procedures; and physical properties of evacuated groundwater. This information is also summarized in Table 1.

General findings and observations made during pre-sampling activities are as follows:

- 1. The facility did not perform well headspace measurements prior to initiating field measurements and purging activities.
- 2. The facility did not attempt to determine whether or not immiscible layers are present in the aquifer.
- 3. In calculations of well volume, the groundwater contributed by the filter pack was not accounted for.
- 4. Field measurements of pH, temperature, and specific conductance were not obtained by the facility during purging, thus the stability of the waters at the time of sampling could not be evaluated by the facility.
- 5. Low yielding wells were bailed dry and then allowed to recharge prior to sampling; generally only one to three casing volumes were removed prior to sampling.

- 6. The management and disposal of evacuated water should be better controlled. Waters were collected in a bucket (the collection container should be graduated to facilitate estimation of volumes purged) and following purging, were discharged to the ground. A suggested alternative might be to contain purged groundwater and following sampling, cycle the groundwater through the onsite wastewater treatment plant.
- 7. Decontamination using Alconox is not the recommended procedure where volatile organic constituents are potentially present. A liquinox non-phosphate detergent should be used instead.

Sampling Activities

Samples were collected immediately following recharge; however, due to the low yields from wells MW-20, -21, and -22, MW-20 was not sampled, and MW-21 and -22 were sampled alternately (as recharge would allow). Observations of sampling activities and audit measurements are recorded in Table 2. Information obtained included: the type and construction of sampling equipment; depth of sample collection; dedicated vs. non-dedicated sampling equipment; procedures employed during the sampling of volatiles; sampling sequence; cross-contamination preventative measures; physical characteristics of the samples; containers and preservatives; equipment calibration and field measurements; sample split procedures; sample replicate procedures; other QA/QC sampling procedures. Quadruplicate audit measurements for field parameters were performed only on MW-13 due to insufficient sample volume (see Table 2). Samples collected by both the facility and Jacobs are summarized in Table 3. Sample preservation and collection techniques employed by both the facility and Jacobs are summarized in Table 4.

Due to the low groundwater elevation (drought-related), the greater sample volume required for split sampling, and a lack of planning for an audit, the facility's consultant indicated that he would be unable to remain onsite to complete the sampling event. Due to the consultant's intent to leave the site, the exit conference was held at 5:00 p.m. on August 10, 1988 to discuss observations concerning sampling procedures and to make arrangements for the procurement of field notes, chain of custody forms, and analytical results. Jacobs continued sample collection activities into the early morning hours of August 11, 1988 to obtain as complete a round of samples as well recharge would allow. The consultant indicated samples would be transported in iced coolers in his custody and would be delivered to the analytical laboratory (Warzyn Engineering) the next morning.

Inspection checklists (Attachment C) were completed as thoroughly as possible given the incomplete sampling and the consultant's failure to submit field logbooks, field notes, chain of custody forms, or any other data generated during the sampling event without prior approval of his client (Chamberlain Manufacturing Corporation).

Findings and observations made during the sampling activities are listed below:

- 1. The facility did not complete its appointed sampling round as it did not obtain a complete sample or duplicate set from MW-22, the background well, and could not sample MW-20 due to the poor recharge characteristics of this well. The facility's ability to provide statistical comparisons is in question because of incomplete data. Statistical evaluations of monitoring data have not been initiated as the facility is just completing its accelerated background monitoring activities.
- 2. A top-discharging bailer was used as the sampling device for all parameters. Due to the characteristics of the bailer, the low well yield, and the use of a single sample bottle to obtain quadruplicate measurements of TOX and TOC it is doubtful that samples for these parameters will be representative. Aeration and agitation of the samples was inherent when a single sample bottle could not be filled in one aliquot.
- TOC samples were not handled in accordance with procedures for a volatile organic sample. The sample for TOC was field filtered and headspace was left in the sample bottles causing excessive aeration and agitation.
- 4. The consultant for the facility did not follow the sampling plan prepared for this event in terms of methods of sample collection, field parameter measurements, preservation, containers, and quadruplicate sampling.
- 5. Field measurements obtained during sampling were not obtained at the wellhead but were, instead, obtained at a remote location (consultant's van parked approximately 500 feet from MW-13, -21, and -22). Measurements obtained by the facility were significantly different than audit measurements obtained by Jacobs at the wellhead.
- 6. Quadruplicate measurements as required by the facility's groundwater sampling and analysis plan (four individual samples) were not obtained by the facility. Instead, a single sample container was used and field measurements/ analytical parameters would be obtained by performing four analyses on this single sample rather than analyses on four individual samples. Sample population variations will not be adequately represented by performing four analyses on aliquots obtained from the same sample container.
- 7. Quality assurance/Quality control samples obtained by the facility consisted only of an equipment blank. Duplicates were not obtained due to poor recharge characteristics and no provisions were made for trip blanks or spikes.

Exit Conference

The exit conference was held at 5:00 p.m. following cessation of the consultants sampling activities. Mr Doug Smith (Collis), Mr Jim Backus (Warzyn Engineering), and Larry Phyfe, DeLaine Fletcher, and Valda Terauds (Jacobs Engineering) were in attendance. It should be noted that the consultant did not complete the planned sampling activities and that the facility's compliance with their RCRA monitoring program has been jeopardized. The audit team summarized procedural deficiencies observed during the pre-sampling and sample collection activities; the consultant did not give any indications that these would be incorporated into future sampling activities at this facility. The audit team also requested copies of field notes, chain of custody forms, analytical requests and other data generated during sample collection activities. The consultant refused to provide this information directly to us and stated that it could be requested through his client (Chamberlain Chamberlain Manufacturing Corporation was the Manufacturing Corporation). previous facility owner; a fiduciary arrangement between Collis and Chamberlain states that Chamberlain will pay for the cleanup and monitoring of preexisting conditions at the time of property transfer. A copy of a blank chain of custody form was provided by Warzyn (Attachment F) and the consultant further indicated that analytical data from this sampling event would only be released to EPA via the client (Chamberlain).

As the sample collection activities by the facility were incomplete, Jacobs elected to attempt to complete data gathering activities following the consultant's departure and arrangements were made with Collis for after-hours access to complete the sampling of MW-21 and -22. Jacobs returned to the facility at 8:00 p.m. on August 10th and again at 12:05 a.m. and 5:50 a.m. on August 11, 1988 to complete monitoring well sample acquisition. A listing of samples collected by Jacobs during this sampling round is provided in Table 3. Mr. Smith (Collis) was contacted at 7:00 a.m. to indicate his acceptance of the samples Jacobs had collected and obtained a copy of our chain of custody form (Attachment E) for his records.

CONCLUSIONS

The field audit team observed the semi-annual background sampling event for the Collis Inc. RCRA detection monitoring program. The sampling event was not completed as outlined in the facility's Sampling and Analysis Plan and as such, failed to comply with RCRA Post-Closure groundwater monitoring requirements as specified in 40 CFR Part 265, Subparts F, G, and M. Specific violations include:

- 1. Wells not constructed to yield sufficient volumes of water for sampling (40 CFR Part 265, Subpart F, 265.91 (a)).
- 2. Appendix III constituents determining the suitability of the groundwater as a drinking water supply were not part of the facility's sampling and analysis plan (violates 40 CFR Part 265, Subpart F, 265.92(b)(1)).
- 3. Four replicate samples were not obtained from the background well as stated in the facility's sampling and analysis plan (violates 40 CFR Part 265, Subpart F, 265.92(b)(3)).

Statistical comparisons of upgradient and downgradient wells for this sampling round will not be possible for all parameters, as the background well was not sampled for a complete set of parameters (violates 40 CFR 265.93). Specifically, the validity of the data for the RCRA indicator parameters (pH, SC, TOC, and TOX) was compromised by improper parameter measurement, sample collection, and/or sample preservation techniques employed by the facility. The specific deficiencies in the sampling plan and procedures used to purge the wells and obtain samples were listed in earlier sections of this final report. Evaluation of the facility's documentation of field observations and measurements, chain of custody procedures, QA/QC program, and analytical data was not possible as supporting documents were not released to Jacobs at the time of the inspection. Once received, these documents will be incorporated into the final CME report.

The draft and final CME reports were prepared following receipt of the well completion information and include the results of the technical assessment portion of the CME, comparisons of analytical results for groundwater samples obtained during the QA/QC audit (facility vs. Jacobs), and reference this report in regards to the sampling inspection.

RECOMMENDATIONS

Based on the observations recorded concerning the facility's groundwater sampling program and sample collection practices, the current sample collection practices should be corrected for the deficiencies listed herein to insure that representative groundwater samples are indeed collected. Specifically, we recommend that:

- 1. The facility be required, as a minimum, to comply with 40 CFR 265.92 by adhering to the sample collection, and preservation procedures set forth in the facility's Sampling and Analysis Plan. The inspection revealed these practices were not consistently followed.
- 2. Collection, management, and disposal of evacuated groundwater be conducted to provide for temporary containment of evacuated waters and ultimate discharge to the facility's onsite wastewater treatment plant (provided there are no serious incompatibilities in water quality between the groundwater and process wastewaters treated by the facility). As an alternative, due to the minimal amount of water generated during purging, containerized waters could also be disposed of at an offsite RCRA-permitted treatment, storage, and disposal facility; or, if no hazardous constituents are detected, alternative disposal options could be considered, pending U.S. EPA Region VII and state agency approval.
- 3. To verify that the procedural deficiencies outlined in this inspection report have been corrected, we recommend the Collis facility be the subject of a post-CME maintenance inspection. The recommended seasons for such an inspection would be winter and spring such that the wells may be expected to yield more volume for sampling.

- 4. As Collis is the permittee, Collis is ultimately responsible for insuring that groundwater sampling and analysis is conducted in accordance with RCRA post-closure monitoring regardless. Thus, Collis should retain the authority to direct the consultants performing the sampling and analyses regardless of financial arrangements made with the consultants.
- 5. The analytical results for pH, SC, TOC, and TOX obtained during this sampling event are suspect and should not be used as a statistical bases for evaluating whether or not a release has occurred. In addition, the reveiw of past analytical data indicates TOX samples for the March 1988 sampling event were not available due to a broken sample bottle. In view of these deficiencies in the background data acquisition program, it is recommended that the facility perform two additional rounds of sampling for RCRA indicator parameters (pH, SC, TOC, and TOX) to obtain a cotemporaneous data set that could be reasonably included as background data. Sample collection activities should be performed under U.S. EPA Region VII oversight to verify that the procedural deficiencies noted in this report have been corrected.

SUPPORTING DOCUMENTATION

Tables

Table 1.	Pre-Sampling Evaluation
Table 2.	Groundwater Sampling
Table 3.	Sample Collection Summary
Table 4.	Sample Containers and Preservatives

Attachments

Attachment A.	Facility's Sampling & Analysis Plan and Review Comments
Attachment B.	Photographs
Attachment C.	Inspection Checklist
Attachment D.	Field Logbooks
Attachment E.	Receipt of Samples and Chain of Custody (Jacobs)
Attachment F.	Sample Chain of Custody Form (Warzyn)

ATTACHMENT A

FACILITY'S SAMPLING & ANALYSIS PLAN AND REVIEW COMMENTS

REVIEW OF SAMPLING & ANALYSIS PLAN DATED JANUARY 27, 1988 COLLIS, INC. CLINTON, IOWA

The Sampling and Analysis Plan submitted by Warzyn Engineering on the behalf of Collis, Inc. dated January 27, 1988 was reviewed prior to the CME Groundwater Sampling Inspection by Valda Terauds and Larry Phyfe of Jacobs Engineering for consistency with the RCRA Technical Enforcement Guidance Document (TEGD) and EPA SOP No. FR011A, RCRA Groundwater Sampling Inspection. The checklist for elements of a good sampling plan (EPA SOP No. FR011A) was used as a guidance. Comments concerning the sampling plan are listed below.

- 1. The equipment used for determining static water elevations was not specified.
- 2. Evacuation procedures:
 - a. No calculations were provided to demonstrate how the facility estimates the amount of water which should be purged from the well prior to sampling.
 - b. The sampling plan states that either a pump or a bailer will be used to purge the well; the position of the pump intake during well evacuation was not specified.
 - c. Liquids purged from the well are not collected, managed, or disposed of in a manner consistent with the TEGD. Purged liquids should be containerized and disposed of following receipt of analyses. An onsite wastewater treatment plant could be used as the disposal mechanisms for the evacuated groundwater.
 - d. The elapsed time between well evacuation and sampling should be specified according to the anticipated productivity of the formation. For a productive formation, samples should be collected upon evacuation; for a low-yield well, samples should be obtained when recovery can provide adequate sample volume.

3. Sampling Procedure:

- a. Sampling equipment was not specified.
- b. Sample order was not specified other than that samples for organics (TOX and TOC) will be obtained first, followed by field measurements for pH, Temperature, and Specific Conductance. It is indicated that the sample for dissolved metals (Iron, Manganese, and Sodium) will be field filtered using a 0.45 micron filter with a vacuum pump. The field blank will also be field filtered.

- 4. Parameters to be Sampled:
 - a. Container caps are discussed for TOX and phenols only; specifications for container caps for other parameters were not provided.
 - b. TOC preservation technique is not consistent with the EPA SOP. The preservative specified in the guidance is hydrochloric acid, not sulfuric acid.
 - c. Laboratory analytical methods are not specified in the plan.
- 5. Chain of custody procedures are not discussed although an understanding of the process is apparent.
- 6. Sample shipping was adequately addressed.
- 7. Appendix III parameter sampling and analysis was not included in the RCRA post-closure monitoring program (violates 40 CFR Part 265, Subpart F, 265.92 (b)(1)).

ATTACHMENT B

PHOTOGRAPHS

ATTACHMENT C

INSPECTION CHECKLISTS

ATTACHMENT D

FIELD LOGBOOKS

ATTACHMENT E

RECEIPT OF SAMPLES CHAIN OF CUSTODY (JACOBS)

ATTACHMENT F

SAMPLE CHAIN OF CUSTODY FORM (WARZYN)

Figure 1. Site Plan - Collis, Inc. COLLIS, INC. E.A. HICKOK & ASSOCIATES - GOLF COURSE -

Figure 2. Monitoring Well Locations - Collis, Inc.

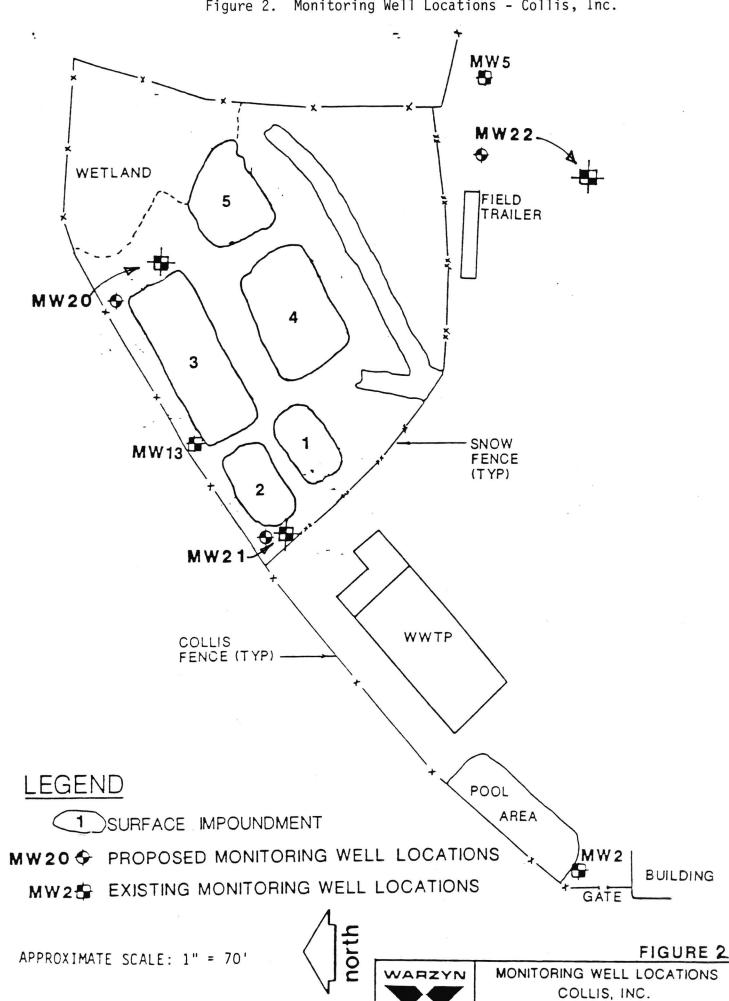


TABLE 1 COLLIS QA/QC FIELD AUDIT August 10, 1988 Pre-Sampling Evaluation

		MONITORI	NG WELLS	
Construction Details/ Field Measurements	MW-13	MW-20	XV-21	NW-22
CONSTRUCTION DETAILS:				
Location	Downgradient	Downgradient	Downgradient	Upgradient
Reference Point	10.5' S. of Fence	8'S. of Utility pole	19.6' SSE of Utility pole	W. of MW-5 among pallets
As Indicated on Map	Further W.	Further SB	Further S.	Purther SW.
Diameter	2 *	2 *	2 ª	2*
onstruction Materials	Sch. 40 PVC	Sch. 40 PVC	Sch. 40 PVC	Sch. 40 PVC
Locking Mechanism	Steel Outer Casing Locking hinged Cap			
Surface Seal	Cement Apron	Cement Apron	Cement Apron	Cement Apron
Stick up	34.5"	26.0"	23.0"	17.0"
B-SAMPLING MEASUREMENT	 S:			
Total Depth (feet)**	22.6'	11.8'	10.02'	8.75'
Sediment Thickness	None	None	None	None
Depth to Water	8.48'	8.01'	6.19'	6.93'
Measuring Device	Water Level Indicator	Water Level Indicator	Water Level Indicator	Water Level Indicato
Decontamination*				
	Not Neasured			Not Neasured
Measuring Device		NA	NA	FA.
3-5 Well Volumes		Но	Yes	Ye s
alculation Technique**	pi x r2 x (TD - DTW) x	gal/ft3		

0.86 - 1.29

1.09

Well Vol. Evacuated

3.3

3.97

TABLE 1 COLLIS QA/QC FIELD AUDIT August 10, 1988 Pre-Sampling Evaluation

MONITORING WELLS

500 to 50				
Construction Details/ Field Measurements	MW-13	NY- 20	NW-21	N9-22
Evacuation Equipment	ded. PVC Bailer	SS Bailer	SS Bailer	SS Bailer
Dedicated/non-Dedicated	Yes	No	No	No
Delivery Line Materials	nylon cord in well	Steel filament	Steel filament	Steel filament
Intake Position	Mid to Bottom	Bottom	Bottom	Bottom
Mgmt of Purged Water	Disch. to ground	Disch. to ground	Disch. to ground	Disch. to ground
Color	Clear	Black to Dr. Gray	Slightly Cloudy	Cloudy
Odor	None	None	None	None
Turbidity	Low	High	Moderate	Noderate
Oil and Grease	None	None	Hone	Hone

* Decontamination:

Alconox wash

Potable Water Rinse Deionized Water Rinse

^{**} Well completion diagrams not available to confirm total depth.

TABLE 2 Collis QA/QC Field Audit Groundwater Sampling

MONITORING WELLS

Construction Details/					
Field Measurements	MW-13		MW-20	MW-21	NW-22
Water Level Recovery	Full		Incomplete	Incomplete	Incomplete
Sampling Device	SS Bailer		SS Bailer	SS Bailer	SS Bailer
Dedicated/non-Dedicated	Yes-kept in well		Yes	No	No
Delivery Line Materials	Steel Filament		Steel Filament	Steel Filament	Steel Filament
Intake Position	Middle to Botto∎		Bottom	Bottom	Bottom
Decontamination*					
Color	Clear		NS	Clear	Clear
Odor	None		HS	None	None
Turbidity	Low		NS	Low	Low
Oil and Grease	None		MS	None	None
	(Q) (F)	(a) (a)		(Q)	(Q)
₽g	7.2/7.2/7.2/7.2 7.3	7.2	NS	6.5	7.0
Conductivity	650/650/650/650 600	800	NS	2000	2800
Temperature	19/22/22/22 15	24	NS	18	20
Other: Redox	NX		NS	NA	MM
Dissolved Oxygen	HK		NS	BN	BK
Turbidity	NX		NS	MX	AN
Sampling Sequence	2		NS	3	1

NS = Not Sampled; NM = Not Measured

* Decontamination: Alconox wash

Potable Water Rinse

⁽Q) = Quadruplicate Audit Measurements

Deionized Water Rinse

⁽F) = Final Measurement at Conclusion of Sampling

⁽W) = Warzyn's Field Measurement

TABLE 3
SAMPLE COLLECTION SUMMARY

PARAMETER	M	I- 13	KA-	20	K	-21	X	-22
	Warsyn	Jacobs	Warzyn	Jacobs	Warzyn	Jacobs	Warzyn	Jacobs
TOX (Q)	1	3 (1 br) 1 (dup)	NS	HS	1	4	1	1 (388)
TOC (Q)	1	1 (3MS) 1 (dup)	NS	NS	1	4		1 (3MS)
pH (Q)	1	4	NS	NS	1	1 (3MS)	1	1 (3NS)
SC (Q)	1	4	NS	NS	1	1 (3MS)	Ī	1 (3NS)
Phenols	1	2	NS	NS	1	1		1
Total Netals	NA	2	NS	NS	NA	1	NA	1
Dissolved Metals	HA	2	NS	NS	BA	1	NA	1
Diss. Metals (Fe, Mn, Na)	1	NA	NS	MS	1	NA	••	NA
S04, C1, F, Turb.	AA	2	RS	88	BA	1	BA	1
NO3, TKN, PO4	NA	2	NS	S S	BA	1	BA	1
Inorganics: SO4, Cl	1	NA	NS	NS	1	NA		BA

Abbreviations: TOX = total organic halogens; TOC = total organic carbon; SC = specific conductance

SO4 = sulfate; C1 = chloride; F = fluoride; Turb. = Turbidity

Fe = Iron; Mn = Manganese; Na = Sodium

NO3 = nitrate; TKN = total kjeldahl nitrogen; PO4 = phosphate

Notes: br = broken; dup = duplicate; NS = Not sampled due to insufficient volume

NA = not analyzed; Q = Quadruplicate analyses required

-- = Not sampled by facility as a result of consultant's departure.

QA/QC Sample Summary: Facility - equipment blank

Jacobs - equipment blank

trip blank

duplicate sample (MW-13)

TABLE 4
SAMPLE CONTAINERS AND PRESERVATIVES
(as documented in the field)

	COL	LIS	JACOBS		
ANALYTE	Container	Preservative	Container	Preservative	
Dissolved Metals (Fe, Mn, Na)	250 ml polyethylene	Filtered**, HNO3, iced	WA	BA.	
Total Metals	NA	NA	1-L plastic cubitainer	HNO3, iced	
Dissolved Metals	NA	HA	4 oz. polyethylene	filtered, HNO3, iced	
Total Organic Halogens (TOI)	1-L amber glass*	iced**, no headspace	250 ml amber glass	iced, no headspace	
Total Organic Carbon (TOC)]	250 ml polyurethane**	filtered*,**; H2SO4**, iced	4 oz. polyethylene**	HCI, iced, no headspace	
Phenols	500 ml glass	iced, H2SO4	1-L plastic cubitainer	CuS04/H2S04, iced	
Indicators: SO4, Cl	1-L polyethylene	filtered*,**; iced	8A	BA	
Nitrate, TKN, Phosphorus	NA	WA	1-L plastic cubitainer	H2SO4, iced	
Chloride. Fluoride, Turbidity, Sulfate	NA	HA	1-L plastic cubitainer	iced	

^{*} conflicts with facility's Sampling and Analysis Plan prepared by Warsyn.

NA = Not Analyzed

SO4 = Sulfate; C1 = Chloride, TKH = Total Kjeldahl Mitrogen; Fe = Iron; Mn = Manganese; Na = Sodium

HNO3 = Nitric Acid; CuSO4 = Copper sulfate; H2SO4 = Sulfuric Acid

^{**} conflicts with procedures set forth in the RCRA Technical Enforcement Guidance Document.

ATTACHMENT A

FACILITY'S SAMPLING & ANALYSIS PLAN AND REVIEW COMMENTS



Engineers & Scientisti Environmental Services Waste Management Water Resources Site Development Special Structurer Geotechnical Analysis

January 27, 1988 60123

Mr. Harry Gabbert U.S. EPA Region VII RCRA Section 726 Minnesota Avenue Kansas City, Kansas 66101

Dear Mr. Gabbert:

Pursuant to your request, please find transmitted one copy of the "Sampling and Analysis Plan" January 1988 for Collis, Inc. in Clinton, Iowa. If you should have any questions, please contact me at 312/773-8484.

Sincerely,

WARZYN ENGINEERING INC.

Joseph D. Adams Jr., P.E. General Manager - Chicago

ldanes/155

Enclosure

123L04LS

cc: Mr. Robert A. Bell Mr. Michael Dolan Mr. Thomas Styczen

SAMPLING AND ANALYSIS PLAN

GROUNDWATER MONITORING PLAN FOR SITE CLOSURE FOR METAL FINISHING IMPOUNDMENT

COLLIS, INC. CLINTON, IOWA

REVISION: DRAFT

DATE: JANUARY 1988



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Sample Quantities, Bottles, Preservation and Packaging Requirements for Water Samples



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<u>FIGURE</u>	
1	Monitoring Well Locations
2	Typical Monitoring Well Design
3	Chain-of-Custody Record
4	Chain-of-Custody Seal
5	Sample Label



1.0 INTRODUCTION

1.1 OBJECTIVES

The Plan documents the procedures which the sampling team personnel will follow. This Sampling and Analysis Plan (SAP) describes the field activities involved in sample collection during performance of the groundwater monitoring plan for site closure of the four (4) metal finishing impoundments at the Collis, Inc. facility in Clinton, Iowa. The Plan was designed in accordance with the applicable regulations (40 CFR 265 Subpart F). The groundwater monitoring program will be performed to gather and assess information needed to accomplish the following general objectives:

- Assess the impact of the impoundment areas on the groundwater system,
- o Identify potential pathways of migration of potential contaminants from the impoundment area,
- o Provide data to conduct a detailed evaluation for further remediation if necessary, and
- o Provide further recommendations for groundwater monitoring at the site.

Available data and information concerning the groundwater quality in the impoundment area are insufficient for the purpose of a site closure. Several of the existing wells are too far from the impoundment area. Wells were not constructed properly or there are inadequate records concerning well construction, so interpretation of monitoring results would be questionable. In addition, existing sampling results indicate the possibility of surface contamination or improper well construction.

An effective groundwater monitoring plan will be implemented and consist of the following:

- Installing monitoring wells and collecting groundwater samples for analysis, and
- Establishing background groundwater quality data.



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Date: January 27, 1988

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1.2 SAMPLING TEAM MEMBER RESPONSIBILITIES

Field sampling will be performed by Warzyn Engineering Inc. (Warzyn). Responsibilities of the sampling team members are described below.

1.2.1 Field Coordinator

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The Field Coordinator (FC) will be responsible for the sampling efforts; will assure the availability and maintenance of all sampling equipment; and materials and will provide for shipping and packing materials. The FC will be responsible for the completion of all chain-of-custody and sample traffic forms; for the proper handling and shipping of the samples collected; and for the accurate completion of field log books. The FC will also be responsible for maintaining communications with on-site and off-site personnel.

The FC is also responsible for daily supervision and documentation of all safety, decontamination, environmental monitoring, and field medical monitoring activities. The FC is responsible for assuring that all field personnel comply with the provisions of the Site Health and Safety Plan and has the authority to stop site work in the event of safety violations. The FC is responsible for designating and marking restricted areas during various site activities and for redesignating these areas as unrestricted when it is appropriate to do so.

1.2.2 Sampling Team Members

The Sampling Team Members (STM) will perform field measurements, complete sampling logs, collect samples, transfer them for shipping, decontaminate sampling equipment, and assist with shipping and packaging as directed by the FC.



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2.0 GENERAL SAMPLING INFORMATION

2.1 SCOPE

The groundwater monitoring program will involve the collection and analysis of representative groundwater samples. The groundwater sampling will be conducted on a monthly basis for four months and again during the sixth month. Quarterly sampling will then be conducted to more accurately assess the groundwater quality which will represent seasonal changes (e.g. spring, winter) until the end of the first year.

Compliance monitoring will be initiated one month after well completion. Sampling will be conducted on a quarterly basis for the first year, and then, assuming compliance, it will be continued semi-annually for at least two (2) years following well completion. Monitoring will be discontinued after clean closure has been demonstrated.

Table 1 presents a summary of the groundwater sampling including monitoring wells to be sampled, parameters to be tested, and the monitoring schedule. Samples will be collected from each of the three proposed monitoring wells and existing well MW13. The samples will be analyzed for the groundwater contamination indicators listed in Table 1 during the first four months and at the sixth, eighth, and eleventh months of the first year. Thereafter, analysis for contamination indicators will be conducted semi-annually. The samples will be analyzed for the groundwater quality indicators (listed in Table 1) during the first and sixth months of the first year and thereafter, once per year.

A data base of background water quality will be established by conducting quadruplicate analyses (i.e. four replicates) from the upgradient monitoring well (MW22) for each of the first four months after well construction. The samples will be analyzed for the groundwater contamination indicators in Table 1. The samples collected from all wells during the sixth month will be used to test for statistically significant variation from the background water quality data base. Quadruplicate analyses of the contamination indicators will be performed on these samples.

2.2 SAMPLE SHIPMENT

Following sample collections, the STM will help the FC prepare documentation and package the bottles for shipment. Bottles will be labeled with all required information and this information recorded on field recording sheets.



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Sample bottles will be placed in coolers for storage and shipment as indicated in Table 2. Ice will be sealed in plastic bags to prevent leakage. The bottles will be cushioned using plastic, foam or other similar packing material. Samples will be shipped to the Warzyn Analytical Laboratory in Madison, Wisconsin; via overnight courier.

2.3 QUALITY CONTROL REQUIREMENTS

The sampling activities will include the collection of field blanks for purposes of quality control. One field blank will be prepared for each sample type and container size. One field blank will be prepared per group of 10 or fewer samples of water collected per sampling activity. The field blank sample will be prepared using deionized water. The field blank water will be routed through the bailer which was used for sampling the wells.



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3.0 SAMPLING LOCATIONS AND PROCEDURES

3.1 GROUNDWATER MONITORING WELLS

3.1.1 Monitoring Well Construction

Three (3) proposed monitoring wells and one (1) existing monitoring well will be sampled to provide data concerning contaminant sources, potential contamination pathways and variation of chemical concentration with depth. The locations of these wells are shown on Figure 1.

The monitoring system will consist of four (4) monitoring wells, one (1) well located upgradient (northeast) of the former impoundment area, and three (3) located downgradient (southwest) of the impoundment area. Existing monitoring well MW13 will be supplemented by constructing three (3) additional monitoring wells, MW20, MW21, and MW22. Well MW22 will be constructed approximately 150 feet southeast of the surface impoundment area and will provide upgradient groundwater data. Two (2) new wells, MW20 and MW21, will supplement existing well MW13 to provide downgradient groundwater data. MW20 and MW21 will be installed within 10 feet of the excavation area.

Soil borings for each monitoring well will be advanced by a drill rig using 6.25-inch inside diameter hollow stem augers. Each boring will be continuously sampled by split-barrel sampler and a field log will be kept by a qualified geologist or geological engineer.

All new monitoring wells will be constructed with 2-inch inside diameter schedule 40 PVC well casing and flush threaded 0.010 slotted PVC screen. The monitoring well screens will be placed to intersect the water table in the unconsolidated deposits which overlie the bedrock at the site. Clean washed silica sand will be placed in the annular space around the screen. To prepare an effective sand pack, dry sand will be dropped, several handfuls at a time, down the space between the hollow stem auger and well casing. The sand pack will extend 2 feet above the top of the screen. A 2-foot seal of bentonite pellets will be placed on top of the sand pack, also by dropping small quantities to avoid bridging above the zone of interest. The pellets will be allowed to hydrate, either by formation water, or by addition of potable water. The remaining annulus will then be backfilled with a 10 percent bentonite/cement grout mixture. The grout will be injected from the bottom of the open annulus through a tremie pipe with side openings.

Finally, a locking steel protective casing will be placed over the well. It will be set in a concrete pad, which is finished sloping outward from the



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casing to allow surface runoff. A detail showing typical monitoring well construction is provided in Figure 2. All drilling tools such as augers, rods, and drill bits will be steam-cleaned between each well. Each well will be developed by bailing until pH and specific conductance have stabilized. Stabilization will be determined by three successive measurements of pH with no greater change than 0.5 pH units and of conductivity with no greater than five percent.

3.1.2 Groundwater Monitoring Well Sampling

Prior to any monitoring well sampling, a static groundwater elevation measurement (depth to water) will be taken. The groundwater elevation measurement will be made on all accessible monitoring wells, and the data will be used to determine hydraulic gradient and to calculate groundwater flow directions. A survey crew will document precise horizontal and vertical locations of each well. Elevations will be tied to U.S. Geological Survey elevations so groundwater elevations can be used to construct water table maps and calculate hydraulic gradients.

Monitoring wells will be purged using a pump or a bailer to remove a volume of water at least three (3) times the casing volume. If the well is pumped dry and exhibits slow-recovery, it will be allowed to recover prior to collecting samples.

Samples will be collected no more than 24 hours following the purging of the monitoring wells. The first water collected will be submitted for the total organics carbon analysis. Specific conductivity, temperature, and pH will be measured in the field at the time of sampling, using portable instruments in accordance with Section 3. Field temperature measurements will be made solely for the purpose of calculating specific conductance at 25°C.

Groundwater samples will be collected for the parameters and at the frequency described in Section 2.1 and listed in Table 1. Two field duplicate and two field blank samples will be collected according to the guidelines presented in Section 2.3. One field duplicate and field blank samples will be collected from a new shallow monitoring well, and a second set of duplicates and blank samples will be collected from an existing monitoring well. Duplicate samples will be obtained by first filling one set of sample bottles for the parameters to be tested and then filling a second (identical) set of sample bottles from the same well. The blank samples will be prepared using deionized water stored in polyethylene containers.



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The sample bottles and sample preservation required for this activity are listed in Table 2. Samples collected for analysis of dissolved metals (iron, manganese, and sulfate) will be filtered in the field using 0.45-micron filter apparatus and a hand-powered or electric-powered vacuum pump. Samples will be preserved after filtering. The field blank sample for dissolved metals will be routed-through the filtering apparatus. Monitoring well samples will be shipped daily to the Warzyn Analytical Laboratory in Madison, Wisconsin. All monitoring well samples will be tested for parameters as shown on Table 1.

3.2 FIELD TESTS FOR pH, TEMPERATURE AND CONDUCTIVITY

Specific conductivity, temperature and pH will be measured in the field using portable instruments at the time of sampling each monitoring well. The conductivity meter will be zeroed according to procedures specified for the instrument prior to recording measurements for the day. Buffer solutions bracketing the reading will be used to calibrate the pH meter prior to and after use each day. A small volume of sample will be taken from the source and poured into polyethylene or glass containers and the instrument probes placed into the water. Following readings, the water samples will be discarded and the instrument probes decontaminated. Temperature measurements will be made solely for the purpose of calculating specific conductance at 25°C. Measurements, including calibration data, will be recorded in the field notebook and/or the field recording sheets. The field measurement data will be used to trace and identify suspect contamination.



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4.0 DECONTAMINATION PROCEDURES

Procedures to decontaminate equipment and personnel are summarized below.

4.1 PERSONNEL DECONTAMINATION

Personnel decontamination will be conducted before leaving a work area and will include (but not be limited to) the following procedures:

- Remove disposable coveralls, booties, and outer gloves and place in plastic bags;
- Wash boots in soap and water (alconox or equivalent) if visually contaminated or bootie had torn during work;
- 3. Remove hard hat and store in appropriate place; and
- 4. Remove disposable inner gloves (if used) and place in plastic bag.

Personnel will be careful to wash hands and face before eating.

4.2 EQUIPMENT DECONTAMINATION

All sampling equipment (including bailers) will be decontaminated prior to use, and all reusable non-dedicated equipment (scoops, buckets, split spoons) will be decontaminated between samples and before removal from the site. The procedure is as follows:

- o Soap (alconox or equivalent) and water wash;
- o Potable water rinse; and
- o Deionized water rinse at least twice.

4.3 GENERATED WASTES

All disposable protective clothing and disposable sampling equipment will be placed into plastic bags and disposed of at the direction of Collis, Inc. All liquids such as development, purge, and decontamination water will be drained onto the ground at the site. These materials are not considered as hazardous by Warzyn and will require no special handling.



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5.0 DOCUMENTATION

5.1 FIELD LOG BOOKS

Field log books and Warzyn field recording sheets will be used to record data. Entries will be described in as much detail as possible so that persons going to the site could reconstruct a particular situation without reliance on memory.

Bound field survey books will be used to record field logs. Each log book will be identified by the project number.

The title page of each notebook will contain:

- o Person or organization to whom the book is assigned,
- o Book number,
- o Project name and number,
- o Start date, and
- o End date.

Entries into the log book will contain a variety of information. At the beginning of each entry, the date, start time, weather, names of all sampling team members present, level of personal protection being used, and the signature of the person making the entry will be entered. The names of visitors to the site and the purpose of their visit will be recorded in the field log book.

Measurements made and samples collected will be recorded in the books and recording sheets and no erasures will be made. If an incorrect entry is made, the information will be crossed out with a single strike mark. Wherever a sample is collected or a measurement is made, a description of the location of the station shall be recorded. All equipment used to make measurements will be identified, along with the date of calibration.

Samples will be collected following the procedures documented in the SAP (Sections 2 and 3). The equipment used to collect samples will be noted, along with the time of sampling, sample description, depth at which the sample was collected, and volume and number of containers. Sample



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identification numbers will be assigned prior to sample collection.

Duplicates, which will receive a separate sample identification number, will be noted under sample description.

5.2 SAMPLE IDENTIFICATION DESIGNATION

A sample numbering system will be used to identify each sample, including duplicates and blanks. Each sample identifier will have three components: a project identifier; a sample type and location code; and a numerical code indicating the sampling event. A listing of sample identifications will be maintained in a log book kept by the FC.

5.2.1 Project Identifier

A two-letter designation will be used to identify the sample collection site. For this project, the designation will be CL, which represents Collis.

Each sample collected will be identified by a two-digit alpha code corresponding to the type of sample, followed by the sample location number. The alpha codes are as follows:

- o <u>GW</u> Groundwater sample from monitoring well.
- o <u>SS</u> Soil split spoon sample from soil boring.
- o SW Surface water sample.
- o <u>FB</u> Field Blank

A four-digit numbering system coresponding to the well identification will be used to indicate the sampling location. All other pertinent data related to sampling locations will be kept in the field sampling notebook.

5.2.2 <u>Sampling Event</u>
Samples will have an identifier to indicate sampling event ("01", "02", etc.). Duplicate samples will be identified by "91" for the first sampling event, "92" for the second sampling and so on.

5.2.3 <u>Example of Sample Numbers</u>
An example of a sample number is:

CL-GWMW22-92



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Collis Inc. Site - groundwater sample from monitoring well MW22, duplicate sample, second sampling event.

All other pertinent data relating to the sampling event will be included in the sampling notebook.

5.3 PHOTOGRAPHS

Representative photographs may be taken of sampling stations to show surrounding area and used to locate the station. The film roll number may be identified by taking a photograph of an informational sign on the first frame of the roll. This sign would have the job and film roll number written on it so as to identify the pictures contained on the roll.

For example:

2

1.1.

Collis, Inc. Roll Number 1 July 1, 1988

5.4 SAMPLE DOCUMENTATION

All samples will be collected under chain-of-custody procedures and will include the use of chain-of-custody forms, custody seals, and field notebooks or field recording sheets for sample documentation. The latter will include sampling time, location, samplers, pertinent PID readings, weather conditions, and any field modifications of sampling strategy. Standard forms including chain-of-custody record forms, sample labels, and chain-of-custody seals will be maintained throughout the sampling activities.

A copy of the chain-of-custody form to be used is shown in Figure 3. Requirements for these forms include the following:

- o Separate forms will be used for each shipping container (steel foam or plastic cooler);
- Carrier service does not need to sign form if custody seals remain intact during shipment; and
- All samples will be listed on a chain-of-custody form.

An example of the chain-of-custody seal to be used for sample shipping is shown in Figure 4. Seal requirements include the following:



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o Two (2) chain-of-custody seals per shipping container will be attached to the cooler lid to provide evidence that samples within have not been disturbed in transit;

- Seals will be covered with clear tape prior to shipping sample containers; and
- Chain-of-custody seal numbers will be recorded on chain-of-custody forms.

A copy of the sample label to be used for the samples is shown is Figure 5. Each sample container must have a sample label affixed to it. The label will specify sample date, parameters for analysis, and preservative used.

The documentation accompanying the samples shipped to the laboratory will be sealed in a plastic bag taped to the inside of the cooler lid. The lid of the sample cooler will be securely taped shut prior to shipment. The FC will be responsible for collecting the samples, completing the sample documentation and properly packaging the samples for shipment to the laboratory with the help of the STM. Once in the laboratory's possession, sample custody will be the responsibility of the laboratory sample custodian.

All pertinent information regarding the samples will be recorded in the site log book maintained by the FC and in logs maintained by each sampling crew. The information will include sampling time, location, designation, and samplers. Photoionization detector (PID) readings, weather conditions and field modifications of sampling strategy will also be recorded. Any photographs taken at sampling locations will be noted in the logs with the time, date, and location recorded.



TABLE 1 SUMMARY OF GROUNDWATER SAMPLING COLLIS, INC. CLINTON, IOWA

MONITORING WELLS TO BE SAMPLED

MONITORING WELLS: MW13 MW20 MW21 MW22

II. PARAMETERS TO BE TESTED

Contamination Indicators

pH (field) Specific Conductance (field) Total Organic Carbon Total Organic Halogen

Quality Indicators

Chloride Iron Manganese Phenols Sodium Sulfate

III. MONITORING SCHEDULE

First Year - Month 1

Contamination Indicators, all wells Quality Indicators, all wells Depth to Water, all wells

First Year, Months 2, 3 and 4

Contamination Indicators, MW22 only Depth to Water, all wells

First Year - 6th Month

Contamination Indicators, MW-22 Quality Indicators, all wells Depth to Water

First Year, Months 8 and 11

Contamination Indicators, all wells Depth to Water, all wells

Second Year - Semi-Annual Monitoring

Contamination Indicators, all wells Depth to Water, all wells

Second Year - Annual Monitoring

Quality Indicators, all wells Depth to Water, all wells



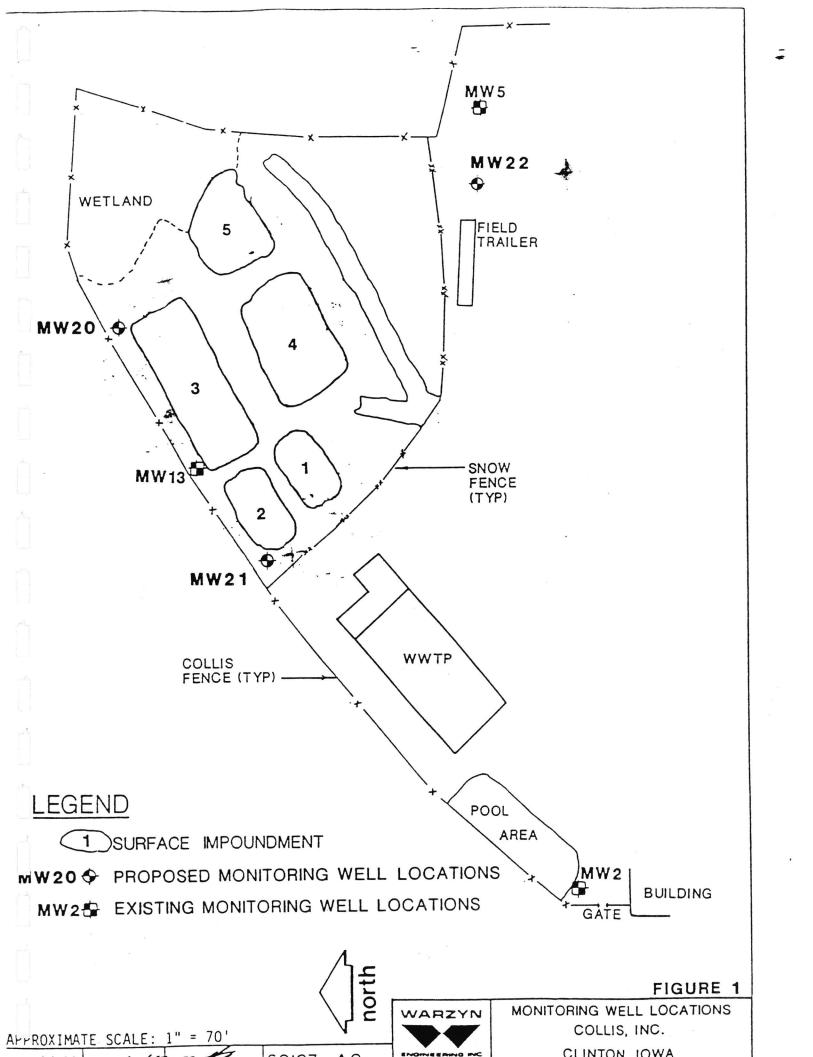
TABLE 2

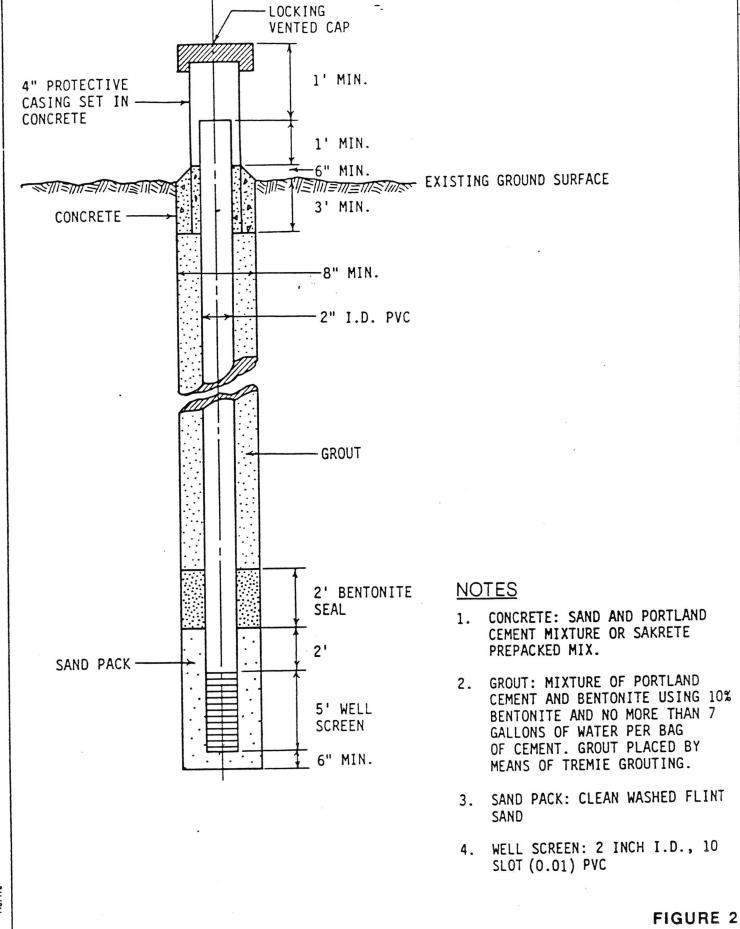
SAMPLE QUANTITIES, BOTTLES, PRESERVATION AND PACKAGING REQUIRMENTS FOR WATER SAMPLES COLLIS, INCORPORATED

ANALYSIS	BOTTLES AND JARS	PRESERVATION !	HOLDING TIME	VOLUME OF SAMPLE	SHIPPING	PACKAGING
MONITORING WELL Total Organic Carbon (TOC)	One 250-ml high density polyurethane bottle	5 ml/l, 1:1 H ₂ SO ₄ to a pH<2, leed to 4° _C	28 days	Fill bottle to neck	Overnight Delivery	No. 1 foam liner or vermiculite
Total Organic Halogen (TOX)	One 250-ml glass amber bottles (Teflon-Lined Caps)	Iced to 4°C	14 days	Fill bottle completely with no head space	Overnight Delivery	No. 1 foam liner or vermiculite
Phenols	One 500 ml. glass bottle (Teflon-Lined Caps)	5 ml/l, 1:1 H ₂ SO ₄ to a pH<4, Iced to 4 ^o C	28 days	Fill bottle completely with no head space	Overnight Delivery	No. 1 foam liner or vermiculite
inorganics Metals (iron, manganese, sodium)	One 250-ml high density Polyethylene Bottle	5-ml/L,1:1 HNO ₃ to pH <2, Iced to 4 ^O C.	6 months	Fill to shoulder of bottle	Overnight Delivery	No. 1 foam liner or vermiculite
INDICATOR PARAMETER	S					ů,
Alkalinity	One 1-Liter high density Polyethylene Bottle ¹	Iced to 4°C	14 days	Fill to shoulder of bottle	Overnight Delivery	No. 1 foam liner or vermiculite
Chloride	One 1-Liter high density Polyethylene Bottle ¹	None Required	28 days	Fill to shoulder of bottle	Overnight Delivery	No. 1 foam liner or vermiculite
Sulfate	One 1-Liter high density Polyethylene Bottle ¹	Iced to 4°C	28 days	Fill to shoulder of bottle	Overnight Delivery	No. 1 foam liner or vermiculite

NOTE

1 - 1 LITER TOTAL NEEDED FOR ALL INDICATORS LISTED





WARZYN

60123-AI

TYPICAL MONITORING

WELL DESIGN COLLIS, INC.

CLINTON, IOWA

FLEDYNE POST

NOT TO SCALE

DWN ALH APP'D

DATE

ANAMA LIA

CHAIN OF CUSTODY RECORD

Univer account

Madison, Wisconsin 53/05 (608) 273-0440

PROJ. N	10.	PROJEC	TNAN	ME				NO.							////		
AMPLERS	: (Signatu	ire)	r				-	OF CON-									REMARKS
LABNO.	DATE	TIME	COMP.	CRAB	S	STATION LOCATION											
																×	
				-													
19 3														,			
				-													
~ 10.00			-	-	-								-	-			
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				_							-11	h			Date	/ Time	Received by: (Signature)
Relinquis	hed by:	(Signature)		Date	/ Time	Received by: (Signature	•)	Kei	inqui	snea	by:	signatu	iru)	Dáic	/ mile	Received by Assignment
Relinquis	hed by:	(Signature)		Date	/ Time	Received for Laborato	ory by: (Signature)							Date	/ Time	
Remarks						l										L	



Nº 1467

CHAIN OF CUSTODY SEAL
WARZYN ENGINEERING INC.
ONE SCIENCE COURT
UNIVERSITY RESEARCH PARK
P.O. BOX 5385
MADISON, WI 53705
(608) 273-0440

FIGURE 4
CHAIN-OF-CUSTODY SEAL

Project #		 L	ab #_	
Sample Descr	iption .			
Date Collected	i	 Ву		
Preservative:	HNO,	NaOH	None	Other

FIGURE 5 SAMPLE LABEL

REVIEW OF SAMPLING & ANALYSIS PLAN DATED JANUARY 27, 1988 COLLIS, INC. CLINTON, IOWA

The Sampling and Analysis Plan submitted by Warzyn Engineering on the behalf of Collis, Inc. dated January 27, 1988 was reviewed prior to the CME Groundwater Sampling Inspection by Valda Terauds and Larry Phyfe of Jacobs Engineering for consistency with the RCRA Technical Enforcement Guidance Document (TEGD) and EPA SOP No. FR011A, RCRA Groundwater Sampling Inspection. The checklist for elements of a good sampling plan (EPA SOP No. FR011A) was used as a guidance. Comments concerning the sampling plan are listed below.

1. The equipment used for determining static water elevations was not specified.

2. Evacuation procedures:

- a. No calculations were provided to demonstrate how the facility estimates the amount of water which should be purged from the well prior to sampling.
- b. The sampling plan states that either a pump or a bailer will be used to purge the well; the position of the pump intake during well evacuation was not specified.
- c. Liquids purged from the well are not collected, managed, or disposed of in a manner consistent with the TEGD. Purged liquids should be containerized and disposed of following receipt of analyses. An onsite wastewater treatment plant could be used as the disposal mechanisms for the evacuated groundwater.
- d. The elapsed time between well evacuation and sampling should be specified according to the anticipated productivity of the formation. For a productive formation, samples should be collected upon evacuation; for a low-yield well, samples should be obtained when recovery can provide adequate sample volume.

3. Sampling Procedure:

- a. Sampling equipment was not specified.
- b. Sample order was not specified other than that samples for organics (TOX and TOC) will be obtained first, followed by field measurements for pH, Temperature, and Specific Conductance. It is indicated that the sample for dissolved metals (Iron, Manganese, and Sodium) will be field filtered using a 0.45 micron filter with a vacuum pump. The field blank will also be field filtered.

- 4. Parameters to be Sampled:
 - a. Container caps are discussed for TOX and phenols only; specifications for container caps for other parameters were not provided.
 - b. TOC preservation technique is not consistent with the EPA SOP. The preservative specified in the guidance is hydrochloric acid, not sulfuric acid.
 - c. Laboratory analytical methods are not specified in the plan.
- 5. Chain of custody procedures are not discussed although an understanding of the process is apparent.
- 6. Sample shipping was adequately addressed.
- 7. Appendix III parameter sampling and analysis was not included in the RCRA post-closure monitoring program (violates 40 CFR Part 265, Subpart F, 265.92 (b)(1)).

ATTACHMENT B

PHOTOGRAPHS

JE JACOBS ENGINEERING

RECORD OF PHOTOGRAPHS

Film Type Kodak 35 mm. / 50 mm lens

Rall #1

Collis, Inc.
Project Code 05 B846 00

			100010		all #1	
PHOTO NO.	DATE	TIME	FOCAL LENGTH	WEATHER CONDITIONS	LOCATION	DESCRIPTION OF PHOTOGRAPH
1	8-10-88	8:30	1.8	w/in facelity	Drum Storage area	abute oil & cleaning solvent drums
		8:35	1.8	1,	Drum Storage area	Danorama
3			1.8	1,	1,	t _i
			1.8	1,	и	11
<u> </u>			1.8		11	white xytal on floor neardrums
6		8:40	11.0	Overcast, 80°F		waste/trash pickup area
<u> </u>		8:45	4.0	w/in facility		Choline salts & drums
8		8:45	4.0	"	,, , , , ,	choline salts in molds
S-1		8:45	4.0	11	ŭ	choline neutralization bath
		8:45	4.0	//	<i>"</i> ·	sump-chroma wantes -
11		9:00	4.0	overcout, 80°F	Above-ground storage tanks; South view	Spent acids & cloaning solvents
		9:05	4.0	"		Nitric & hydrochloric acid tanks
12		9:08	4.0	1,	u ·	Panomma
		9:08	4.0	"	"	
		9:08	4.0	"	Settling basin near onsite WWTP	· - 1/
16		9:08	4.0	′′	WWTP	11
		9:20	5,6	11	Former Invocuniaments view to NE	Condition of yours around closed impoundments
		9:20	5.6	.1	i.	.,
17		9:20	5.6	11	i,	t e
		9:20	5.6	(,	"	· ·
21		9:25	5.6	u	Settling basin - WWTP	
2,		2		2.2	-	,

ces:(1) Express Time in 24 hour clock notation; (2) Focal Length is of lens used.

Signature of Photographer Valda Juavds

JE JACOBS ENGINEERING

RECORD OF PHOTOGRAPHS

Film Type Kodak 35 mm/50 mm lens
A Number 200

Roll #1. (contd.)

Collis, Inc.
Project Code 05 B 846 00

r					Holl it Cardai	
PHOTO NO.	DATE	TIME	FOCAL LENGTH	WEATHER CONDITIONS	LOCATION	DESCRIPTION OF PHOTOGRAPH
122	8-10-88	9:35	5.6	Overcout, 80°F	MW-21, NNE VIOLU	MW-21, wast of impoundments
23		9:40	5,6	11	Surface impoundments	, ,
3 24		11	11	/,	,,	i e
25		,,	//	. /•	"	(e
26		,,	"	·	/ .	"
827		,,	,,	"	',	,,
28		/-	,,	,,	"	,
° 29		9:55	5.6	"	MW-13, N. of impound.	Note nylon cord for dedicated PVC bailler
. 30		9:47	4.0	10	, ,	How - well head sampling
31		9:48	4.0	17	i i	Water level moasurement
rí 32		10:00	4.0	11	View to S&W.	Panoroma - Collis facility
33	a.	11	11.	1,	, u	.,
34		1,		,	t,	t/
v4 35		11	1,	,,	()	u
36						
16						
19						
21						
2						* *
21						

ces:(1) Express Time in 24 hour clock notation; (2) Focal Length is of lens used.

Signature of Photographer Valda Juavas

JL

RECORD OF PHOTOGRAPHS

Collis, Inc.

1 Im Type Kodak 35 mm/50 mm lens ASA Number 200

Roll #2

Project Code 05 8 846 00

NO.	DATE	TIME	FOCAL LENGTH	WEATHER CONDITIONS	LOCATION	DESCRIPTION OF PHOTOGRAPH
	0 10 00	101/0	4,0	0.00 1 0000		
_	8-10-88	10:10	7,0			Vious to S.; Nw 22 among pallits
2		10:15	11.0	//	MW-5, ux gradient	View to E.; former borged : well
		10:30	11.0	l i	MW-22, upgradient	boiling w/ SS bouler & cable
	8	10:50	11.0	. ' 10	" "	boiling w/ SS bouler & cable collecting 70x samples; note top-valve boiler; position of bottle
5		12:40	4.0	wlin warzyn van		I y
						Millipore filter - MW-13 dissolved noted red - orange stained water with
4		2:15	8.0		SE lagoon; E. side	oil & arous: blank silty mile
		2:20	8.0	"	MW-20; sampling	Note black/gray water and small volume; only 100 ml.
3						
<u>,</u> 0	2					
				-		
					ä-	
	и		.		•	
13			<u> </u>	· · · · · · · · · · · · · · · · · · ·		
						•
10		-				2
				2		
18						
			<u> </u>			
21						
					4	
(1-33 <u>-</u>	!	-	!			

ces:(1) Express Time in 24 hour clock notation; (2) Focal Length is of lens used.

Signature of Photographer Valar Juands



August 10, 1988 Collis, Inc. CME Clinton, Iowa

Photo 1, Roll 1 Location: Drum storage Description: Waste oil and cleaning solvent drums.



August 10, 1988 Collis, Inc. CME Clinton, Iowa

Photo 5, Roll 1

Location: Drum storage

area.

Description: White xytal on floor near the drums.



August 10, 1988 Collis, Inc. CME Clinton, Iowa

Photo 6, Roll 1

Location: View to the North, northwest. Description: Waste/trash pickup area.



Photo 2, 3, 4, Roll 1

Location:
Drum storage area.
Description:
Panorama.

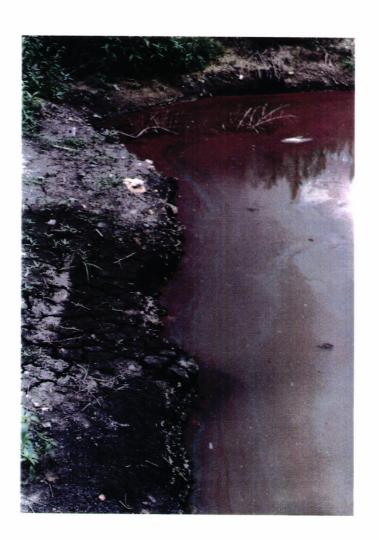


Photo 6, Roll 2

Location: Southeast lagoon; east side. Description: Red-orange stained water with oil and grease; black silty

soils



August 10, 1988 Collis, Inc. CME Clinton, Iowa

Photo 7, Roll 1

Location: Choline recycling area.
Description: Choline salts and drums.



August 10, 1988 Collis, Inc. CME Clinton, Iowa

Photo 8, Roll 1

Location: Choline recycling area.
Description: Choline salts in molds.



August 10, 1988 Collis, Inc. CME Clinton, Iowa

Photo 10, Roll 1

Location: Choline recycling area.

Description: Sump - chrome wastes.



Photo 9, Roll 1

Location: Choline recycling area.
Description: Choline neutralization bath.



August 10, 1988 Collis, Inc. CME Clinton, Iowa

Photo 11, Roll 1

Location: Above - ground storage tanks; South view.

Description: Spent acids and cleaning solvents.

Photo 13, 14, 15, 16, Roll 1

Location:

Settling basin near the onsite Waste water treatment plant. Description: Panorama.







Photo 12, Roll 1

Location: Above ground storage tanks;
South view.
Description:
Nitric and hydrochloric
acid tanks.



August 10, 1988 Collis, Inc. CME Clinton, Iowa

Photo 17, Roll 1

Location: Former impoundments; view to the northeast. Description: Condition of the fence around the closed impoundments.



August 10, 1988 Collis, Inc. CME Clinton, Iowa

Photo 18, Roll 1

Location: Former impoundments; view to the northeast Description: Condition of the fence around the closed impoundments.



Photo 19, Roll 1

Location: Former impoundments; view to the northeast. Description: Condition of the fence around the closed impoundments.



August 10, 1988 Collis, Inc. CME Clinton, Iowa

Photo 20, Roll 1

Location: Former impoundments; view to the northeast.
Description:
Condition of the fence around the closed impoundments.

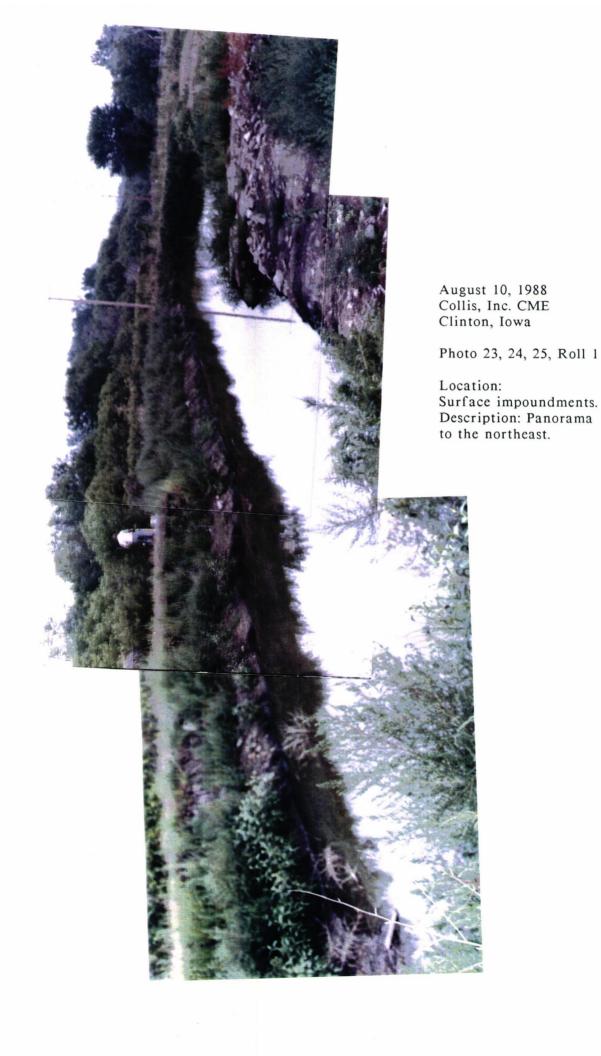


August 10, 1988 Collis, Inc. CME Clinton, Iowa

Photo 21, Roll 1

Location: Former impoundments; view to the northeast.

Description: Condition of the fence around the closed impoundments.



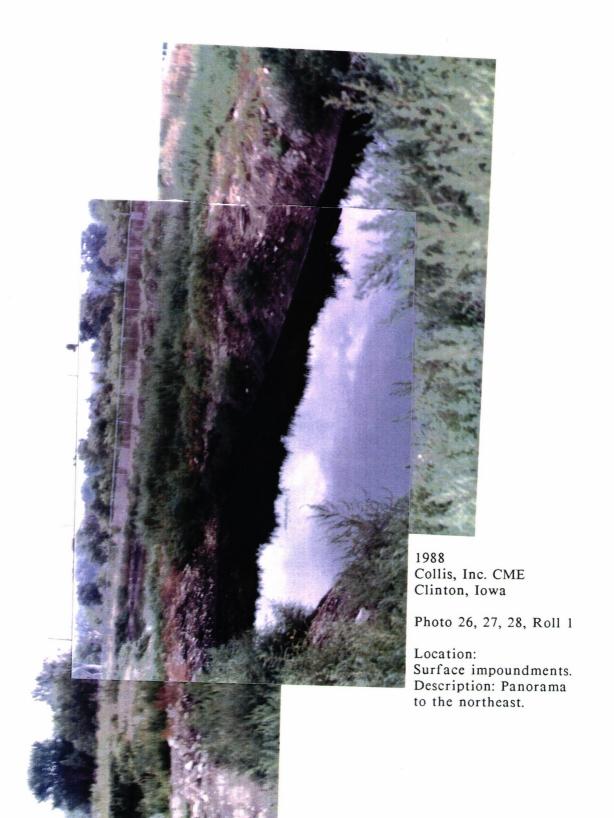






Photo 22, Roll 1

impoundments.

Location: MW-21, north, northeast view.
Description: MW-21, west of the

August 10, 1988 Collis, Inc. CME Clinton, Iowa

Photo 29, Roll 1

Location: MW-13, north of the impoundment.
Description: Note nylon cord for the dedicated PVC bailer.



Photo 30, Roll 1

Location: MW-20, Northeast of the impoundment.

Description: Hnu - well

head sampling.



August 10, 1988 Collis, Inc. CME Clinton, Iowa

Photo 31, Roll 1

Location: MW-20, Northeast of the impoundment.

Description: Water level

measurement.

Photo 32, 33, 34, 35, Roll 1

Location:

View to the south and west.

Description: Panorama of the Collis facility.



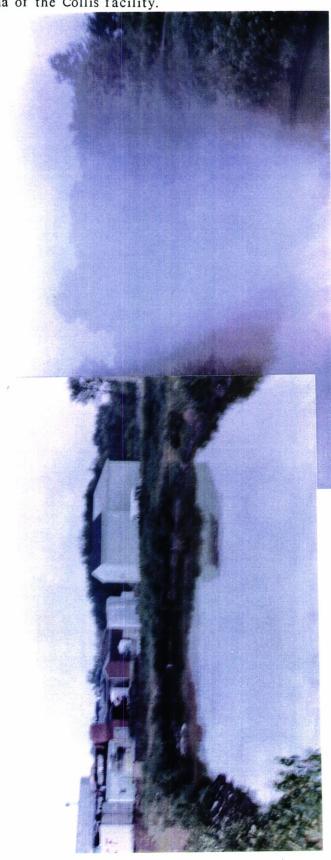




Photo 1, Roll 2

Location: MW-22, upgradient.

Description: View to the south; MW-22 among the

pallets.



August 10, 1988 Collis, Inc. CME Clinton, Iowa

Photo 2, Roll 2

Location: MW-5, upgradient.

Description: View to the east; former background

well.



August 10, 1988 Collis, Inc. CME Clinton, Iowa

Photo 3, Roll 2

Location: MW-22, upgradient. Description: Bailing with a stainless steel bailer and cable



August 10, 1988 Collis, Inc. CME Clinton, Iowa

Photo 4, Roll 2

Location: MW-22, upgradient.

Description: Collecting TOX samples; note the top-valve bailer; postion

of the bottle.



August 10, 1988 Collis, Inc. CME Clinton, Iowa

Photo 5, Roll 2

Location: Warzyn van. Description: Millipore filter - MW-13 dissolved metals.



August 10, 1988 Collis, Inc. CME Clinton, Iowa

Photo 7, Roll 2

Location: MW-20; sampling Description: Note the

black/grey water and small volume; only 100

ml.

ATTACHMENT C

INSPECTION CHECKLISTS

Attachment. 3

QA/QC GROUNDWATER SAMPLING INSPECTION CHECKLIST

Facility Name Collis	, (nc. EPA	A I.D. NO. JAD 04703771
Facility Address 🔠 a	005 South 19th Street,	P.O. Box 231
	Uinton, IA 52732	
Facility Phone No. (319) 242-7731 Date	e of Inspection 8-10-88
Inspection Participants:	Name	Position Title
Facility:	Doug Smith	Plant Engineer
	Ron Street	Plating Engineer
	Bill Backus	Warzyn Engineering
State:		
EPA:	Valda Terauds	Jacobs Engineering
	Larry Phyfe	
	De Laine Fletcher	(i
1.0 Type (s) of Wast	e Management Unit(s)	. ,
1.1 Surface I	mpoundment Five impound	ements undergoing closure
1.2 Landfill		
1.3 Land Trea	tment Facility	,

2.0	Facili	ty Groundwater Monitoring Status:	
	2.1	Alternate groundwater monitoring system §265.90(d)(1)	No
	2.2	Indicator evaluation program §265.92	Yes
•	2.3	Groundwater quality assessment program §265.93(d)(1)	No
	2.4	Has a groundwater quality assessment outline been prepared? §265.93(a)	No
	2.5	Has a groundwater quality assessment plan been approved? §265.93(a)	No
	2.6	If the facility monitoring status is 2.2, is a copy of the groundwater quality assessment outline attached to the inspection report?	No
	2.7	If the facility monitoring status is 2.1 or 2.3, have the following been determined?	
		(a) the rate and extent of migration of the hazardous waste or hazardous waste constituents in the groundwater §265.93(d)(4)(i)	N/A
		(b) The concentrations of the hazardous waste or hazardous waste constituents in the groundwater §265.93(d)(4)(ii)	N/A
3.0		e of sampling event: To avaluate facility's gro	
		toring network and the procedures used to a	collent

4.0	Facility maps and Drawings:	
	4.1 Is a regional map provided showing facility location?	Yes
	4.2 Is a map or plan view of the facility included?	Yes
	4.2.1 Are regulated units and other facility components shown?	Yes
	4.2.2 Are waste management areas defined?	Yes
	4.2.3 Are monitoring wells shown?	Yos
	4.2.4 Are other wells in the vicinity shown?	No
	4.2.5 Are other exploratory borings or test pits shown?	Уол
	4.2.6 Are nearby surface water bodies or wetlands shown?	Yos
	4.2.7 Is site topography shown?	Yes_
5.0	Site Stratigraphy:	
	5.1 Have sufficient explorations been performed to define site stratigraphy?	_No
	5.2 Are profiles and/or cross-sections provided?	Yos
	5.3 Have laboratory soil tests been performed?	Yos
	5.3.1 Sieve analyses	Yes
	5.3.2 Atterberg limits	_No
	5.3.3 Soil Classifications	Yen
	5.3.4 Other (Specify	Yer
	Dry density, Water content, Cation Exchange C	apacity
	§	
	5.4 Are monitoring well drilling logs and/or other exploratory boring/test pit logs included?	Yox

6.0	Hydrog	eology:
	6.1	Has the uppermost aquifer beneath the facility yos been defined?
. •	6.2	Describe the uppermost aquifer (texture, thickness, continuity, confined, unconfined, depth range beneath facility, etc.) <u>Fine-grawed sitts and</u>
	clays	with there sands are the unionsolidated sediments screened
	by tu	monitoring wells. The unconfined agrifer's 6 to 20 foot
	tuic	k; the depth to water is agreenly 5 to 7 feet below
		e in the area of the impoundments. Groundwater flow is
	from	the southeast toewards the northwest
	6.3	Is more than one pressure or flow system
	6.4	Describe the other system(s) weathered, brown to yellow-brown
	_wot	er-bearing limestone. Doptus to bedrock rarge from
		weral feet (north central and SE area of site) to nearly 20 feet (southwest corner). The upper aquifer was formed
	in	abusied volloy systems supported by a bearonk ridge hearath
	6.5	the facility. Upward gradients of 1 to 600 Are water table/piezometric contours included? Yes
	6.6	Are water table/piezometric contours valid and adequate for determining flow directions relative to regulated units?
	6.7	Are water table/piezometric contours checked and modified if necessary when groundwater elevations are determined? checked; no evidence of updated maps.

	6.8 Ha	ve aquifer properties been	defined.	Yes
	6.8.1	Laboratory permeability te	sts	No
. •	6.8.2	In situ permeability tests		<u>Yes-slug</u> out
	6.8.3	Pump tests		No
	6.8.4	Hazen's approximation		No
	6.8.5	Other (specify)		No
	6.8.6 L	ist any known values;		
	•	Alluvium:	Khorizontal = 3 to	9×10^{-7} cm/s
	• 1 19		velocition = 1×10-2+	0 1 × 10 ³ ft/year
		Bedrock:	Khorizontal = 3×10-4	to 5×10-5 cm/s
			velocities: 100 to 3	500 A/year
7.0	Monitoria	ng Wells:		
	7.1 Ho	ow many upgradient wells ha	eve been installed?	3 2 2 5
	7.2 H	ow many downgradient wells	have been installed?	3 I downgradient
	7.3 A	re well construction detail	Is provided?	only for upg wer (MW-13)
	7.3.1	Casing material type and o	diameter <u>a" diameter</u>	San- 40 PVC
	7.3.2	Screen material type, diam slot design and slot open	neter, a"diamuter s ing <u>0.010" slots</u>	Sch. 40 PVC
	7.3.3	Are wells gravel packed?		sand pack
	7.3.4	Casing and screen joints		
		Threaded		
		Solvent welded		
		Welded		
	7.3.5	Are wells screened throug intervals?	h the full saturated	_Yes

7.3.6	Are wells in artesian systems screened and sealed in the confined aquifer?	N/A	
7.3.7	Describe backfill material in the annular spaces not gravel packed.	_ N/A	
2		·	
7.3.8	Are protective surface casings with locking caps provided.	Yes	
7.3.9	If locking protective casings are not provided, describe well security measures:	N/A	
7.3.10	Describe conditions of well surface seals appeared intact; no evidence of cracking of appeared intact; no evidence of cracking of appeared intact; well and outer case		
7.4 W	Vere well locations verified?	Yes	
7.5 A	are they located as shown on facility documents?	No - see Figure	2
	are surveyed reference elevations provided for each well?	_No	
7.7 W	ere well depths sounded?	Yos	
7.7.1	List sediment accumulation thicknesses in wells the were sounded.	nat	
	MW-13 None		
	Mw-20 Slight: black	to gray sit	
	MW-21 Nove	0 0	
	μω-22 None		

	7.8	Are upgradient wells located such that they will provide groundwater samples which are representative of background groundwater quality and not affected by the facility?	
	7.9	Are downgradient wells located such that they will intercept contaminants migrating from the waste management area?	_Yes_
	7.10	Are downgradient wells screened through the proper interval to intercept contaminants migrating from the waste management area?	
	7.11	Are upgradient wells constructed to monitor the same hydraulic heads as downgradient wells?	Yes_
8.0	Well E	vacuation:	
	8.1	Were static water levels measured by the facility before well evacuation?	Yes
	8.1.	l Type of measuring device <u>Brooner - Kolman uniter</u>	level
		indicator sounder	
	8.1.	Was measuring device properly cleaned after each measurement?	Yes_
	8.2	Describe well evacuation equipment and types of materials of which it is constructed including delivery lines or lines used to lower equipment into the well. Describe PVC keeler w/ny/on repo	e used
		to enceate MW-13; stainless steel bail	Pors
		with stall cable were used to evacuate	1W-20,
	,	-21, and -22. Kw-21 had a dodicated to	ouler;
		the second bouler was alternated between MW-s	20 and -22 .

8.3	Were wells completely evacuated?	_Yes
8.4	How many time were wells evacuated?	Once
8.5	Intake position in wells not completely evacu	ated.
	Top of ScreenN/A	
	Middle of Screen (.	
	Bottom of Screen	
8.6	Number of well casing volumes evacuated.	MW-13 1.09
		MM-20 0.86-1,29
		MW-21 3.97
		H10-22 3.3
8.7	Describe methods used to determine volumes ev	
	Facility used the following formula:	Tr21 x #gal/A3 = # gal. per well volume
	12 = radius of well (in feet)	well volume
	1 = height of water column in the well (i	nfeet)
8.8	Describe procedures for collection, Management disposal of evacuated water.	and
	Evacented waters collected in uncolibrat	ed plastic
	bucket and discharged to the ground	surface
	in the vicinity of the well evacuate	ted.
8.9	Does each well have dedicated evacuation equipment?	No , only MW-13
8.10	Describe cleaning and decontamination procedur for equipment used in more than one well.	e
	Washed in Alconox solution	
	Rinsod in potable water	
	Double-ringed in delonized water	-

	8.11	Describe	physical	propertie	s of evac	uated wat	er.		•	. • •
		Well No.	Mw-13	MW-20	MW-21	Mw-22				
ν"		Color	Clear	Black to Dark Gray	Slightly	Sligutly				
. •		0dor	None	None	None:	None	·		+	
		Turbidity _	Low	Moderate		Low.				
	oi l	or grease	None	None	None	None				
9.0	Sampl	e Withdrawa	ı]:							
	9.1		s allowed	to fully	recover b	efore sam	ple	No		
	9.2	of which lines and wells.	sampling of they are of lines use Stainless Work	constructed to lower stoll	ed, includ er equipme càulure (ing deliv nt into t with sl	ery he			
			sarnple			MMT CC	<u> </u>			
		2								
	9.3	Depths fr	om which s	amples we	re recove	red.				
		_ Mw-1	3		Bottom					
		Mw-5	20		Not au	npled -	insuff	iciant '	volume	
		MW-	31		Bottom	٠				
		Mw-6	la		Bo Hon					
3	9.4	Does each	well have	a dedicat	ed sampli	ng device		•	_Hw-22 red a sto vailer .	

9.5	Describe clea	aning and	deconta e than o	amination	n procedu	res for		
	Alconox S							
	Potable							
	Deiorize			٠. ٠	. •			
9.6	Were samples absorption,	withdra	wn and c	ollected	to minir volatili:	nize zation?	No	
9.7	If not, desc	ribe pro	cedure.	Top-dis	charging	kailer	.ard	
	Succeedive							
	TOC Conta	iners.	TOC	samples	wore	field fil	tered	
							-	
9.8	Describe phy	sical pr	operties	of samp	les			
We1	1. No.	4W-13 1	MW-20	NW-21	MW-22 Sligutly			
Col	lor	Clear	NS	Clear	Cloudy	1		
<u>0d</u> 0	or	None	NS	None	None			
Tu	rbidity	Very Low	NS	Low	Low			
<u>0i</u>	or Grease	None	NS	None	None			
9.9	Is a copy o	f the sar	mpling a	nd analy:	sis plan	provi ded	? <u>Yes</u>	
9.10	If not, exp	lain						
								1.
9.11	Were any pa facility?	rameters	measure	d in the	field by	, the	Yes-but not well head	r at the
9.12	If so, list	the val	ues obta	ined.			15	
We	11 No.	1 MW-13	1 MW-20	140-21	MW-22			
рН		7,2	JULE NS	UK*	UK			
Co	onducti vi ty	800	NENS	UK	UK			
Te	emperature	23.60	YENS	UK	UK			,

* field notes could not be obtained from consultaint.

		9.12.1 Were any other in situ or field analyses performed? No.
		9.12.2 If so, list the additional measurements performed.
		N/A
. •	9.13	Describe the monitoring equipment used for each of the field measurements:
		pH Beckman pH/Temperature meter
		Temperature
*		Specific Conductance YST Model 30
		Redox Potential N/A
		Dissolved Oxygen N/A
		Turbidity N/A
		Other (specify) Filtration apparatus: Millipore w/ 0.45 u filters
		9.13.1 Is the monitoring equipment calibrated and maintained in accordance with the manufacturer's procedures and consistent with accepted procedures (e.g., SW-846)?
		9.13.2 Is a record maintained to document the accomplishment of calibration and/or maintenance?
	9.14	In what sequence were the wells sampled? MW-22*, MW-13,
		MW-21* (MW-20 not sampled due to poor rucharge)
		* samples taken atternately following initial sequence
		due to spoor recharge characteristics
10.0	Samp1	e Collection
	10.1	Was care taken to avoid placing clean sampling equipment on the ground or any other potentially contaminated surface prior to use?
	10.2	Were the sample containers for each parameter to be analyzed compatible and consistent with current approved guidance? N_0
		10.2.1 Were the containers cleaned prior to use? pre-cleaned containers used

	10.2.2	If precleaned, describe the procedures:
		Unknown; containers provided by warryn
		<u>laboratory</u>
	10.2.3	Were the sample containers for bacteria samples sterilized prior to use? N/A
.3	Were sa the app	mples transferred directly from the sampling device to y_{CS} - Tropriate sample containers? No - of
	10.3.1	
	10.3.2	Were the samples for dissolved metals filtered through a 0.45 micron filter?
	10.3.3	Were the samples for volatile organics placed in appropriate vials to eliminate any air being entrapped in the sample? $\qquad \qquad $
	10.3.4	Did the pour up procedures result in obtaining representative samples? No
4		parative analyses? <u>Successive</u> , samplicate samples
	erne	loyed to oktain split samples for the EPA.

10.5 List the sample containers and preservation procedures used by the facility for each parameter or group of parameters to be analyzed:

		Paramet	er/Group	Sample Container	Preservation		
		Metals, c	diss (Fe, Mn, Na)	250 ral polyetuylene.	fittered, HNO3, iced		
		Tox		1-Lamburglass	iced, no heads pace		
.•		To c		250 ml. polyviothane	filtered, H, 30+, iced		
		Phen	ols	500 nul glain	iced, H2SO4		
		Sulfat	e & Chloride	1-L polyetullens	filtured, iced		
	11 (24)			. , 0			
			. 1				
		*					
11.0	Sampl	e Preser	vation and Ha	andling			
11.1 Were the samples preserved in accordance with current EPA							
	approved procedures? No						
		11.1.1 If not, what preservation procedures were used?					
			Toc/cottons were filtered using a Millipore 45 m filtration				
			apparatus; conflicted with facility's sampling plan.				
	11.1.2 From what information sources were the alternate preservation techniques derived? None given						
				0, ,			
				\$			
			The second of th				

11.2	Was cha	in of custody maintained on all samples collected?	Yes
	11.2.1	Was a written record of sample custody established and maintained?	Yes
	11.2.2	Does the written record provide enough information to accurately document the transfer of sample possession from the time of collection through laboratory analyses?	UNKNOWY
	11.2.3	Do the procedures assure that the samples cannot be tampered with prior to analysis?	Unknown
11.3	Were th	e samples marked/labelled appropriately?	Yes
	11.3.1	Was a unique sample identification number assigned to each sample?	Yes
	11.3.2	Did the sample labels/tags/markings remain legible even when wet?	Yes
11.4		eld log book established and maintained to document mpling event? N_{α}	field sheets
	11.4.1	Does the log book document the following information?	
		° Identification of well(s)	Yes
		° Well depth	Yes
*1		° Static water level depth and measurement technique	Yes
		* Presence of immiscible layer and detection method	No
	_	* Well yield - high or low	Yes_
		 Collection method for immiscible layers and sample identification numbers 	No
		* Well evacuation procedures/equipment	Yes
		* Sample withdrawal procedures/equipment	Yes
		* Date and time of well evacuation/sample collection	Yes
		* Well sampling sequence	Yes
		* Types of sample containers used and sample identifi- cation numbers	10/YW
e e		• Preservatives used	No
	9 *:	* Parameters requested for analyses	No

used

		° Field analyses methods and results	Yes
		 Sample distribution and transporter 	_No
		° Field observations during sampling event	Yes
		<pre>o Name(s) of sample collector(s)</pre>	<u>Yes</u>
	11.4.2	Who retains the field log book? Warzyn Engineeri	ro
11.5		samples are analyzed by an on-site laboratory,	J .
	11.5.1	How are the samples held prior to analyses; i.e., refrigerated, secured, etc.? N/A	
			TTT of the state o
	11.5.2	How long are the samples held prior to transport to laboratory/analyses?	
	11.5.3	Are there established procedures for safeguarding the samples prior to analyses?	_N/A_
	11.5.4	Are there records maintained to show when the laboratory received the samples and when the analyses were initiated/completed?	N/A
11.6	If the	samples are analyzed by an off-site/private laboratory	,
	11.6.1	How long are the samples held prior to transport or shipment to the laboratory?overnight	
	11.6.2	How are the samples held prior to transport or ship- ment; i.e., refrigerated, secured?	iced
		cooler in custody of sampler	
	11.6.3	How are the samples transported/shipped? by scent	lex
	11.6.4	Are there records maintained to show when the samples	
		were shipped?	Yes
		were received by the laboratory?	Yes
		were analyzed?	un known

		11.6.5	of the samples during transport/shipment?	
		-	Chain of custody form	
				. •
		11.6.6	List the name, address and telephone number for the off laboratory: . Warzyn Engineering	-site
			One Science Court, P.O. Box 5385	
			University Research Park	
			Madrion, Wisconsin 53705 (608) 273-0440	-
12.0	Ouali	tv assur	ance/quality control (QA/QC)	
	12.1	For det	ection monitoring, are at least four replicate analyses d for each indicator parameter (pH, specific conductance d TOX) on each sample?	e, No
	12.2		samples analyzed using an EPA-approved analytical for each parameter?	inknown
		12.2.1	If an alternate analytical method is used, list the method and source document.	
			UK	
				9
		12.2.2	Is the analytical method used for each parameter documented (reported with the analytical results, contained in the sampling and analysis plan)?	UK
	12.3	Are samp	ples analyzed within specified holding times?	UK
	12.4		ropriate QC samples (field blanks, duplicates, reagent included with the field samples? N_0, on_2	v equipment blan
	12.5	Are approperation	ropriate QA provisions included in the laboratory ons?	UK
		12.5.1	Are adequate records maintained?	UK
		12.5.2	Does it include appropriate statistical methods?	UK
	12.6		e QA/QC program assure the validity and reliability laboratory and field data generated?	UK
	12.7	address	e sampling and analysis plan for the facility adequately sample collection, sample preservation and shipment, cal procedures, and chain of custody?	y Yes

13.0	Site	Eval	uati	on:

13.1 Describe any evidence of leakage.

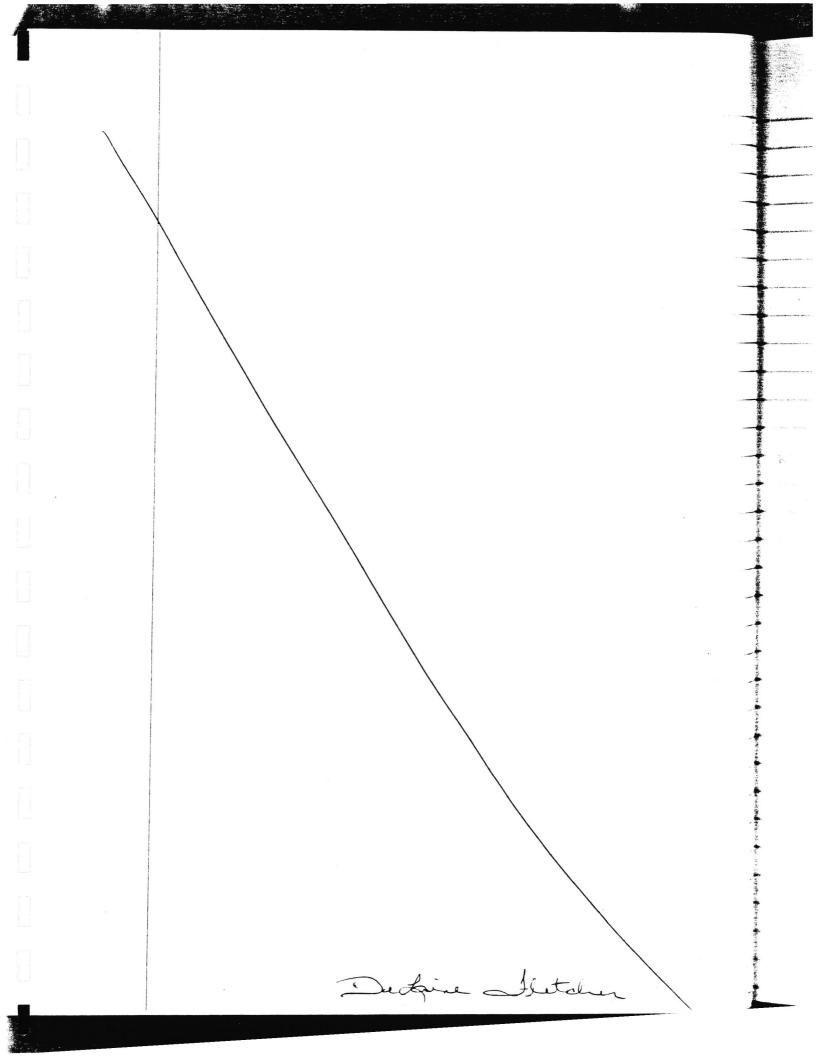
Drum storage areas untidy; white crystalline powder
observed on floor at one location.
13.2 Describe any evidence of seepage.
Impoundment undergoing closure evident as three lagoons
into which groundwater has seeped. Stressed vogetation at
base of barn may be an indication of scapage. Discolored
soils and surface water steining were also noted in the lagoons
13.3 Describe any evidence of surface impoundment overtopping.
None observed; drought conditions
13.4 Describe any vegetation stress. Brown and dead
regetation (small bushes and weeds) at or moor the
approximate elunation of surface water in the lagoon
and in areas around the berm

13.6 Describe any imminent or actual slope failures.	antony, grade			
None observed.				
·				
13.7 Describe any apparent degradation of surface waters.				
Algal bloom on west and of northern lagoon				
Red-orange staining and only shows on water surfa				
in both southern lagoons (see photographs))			

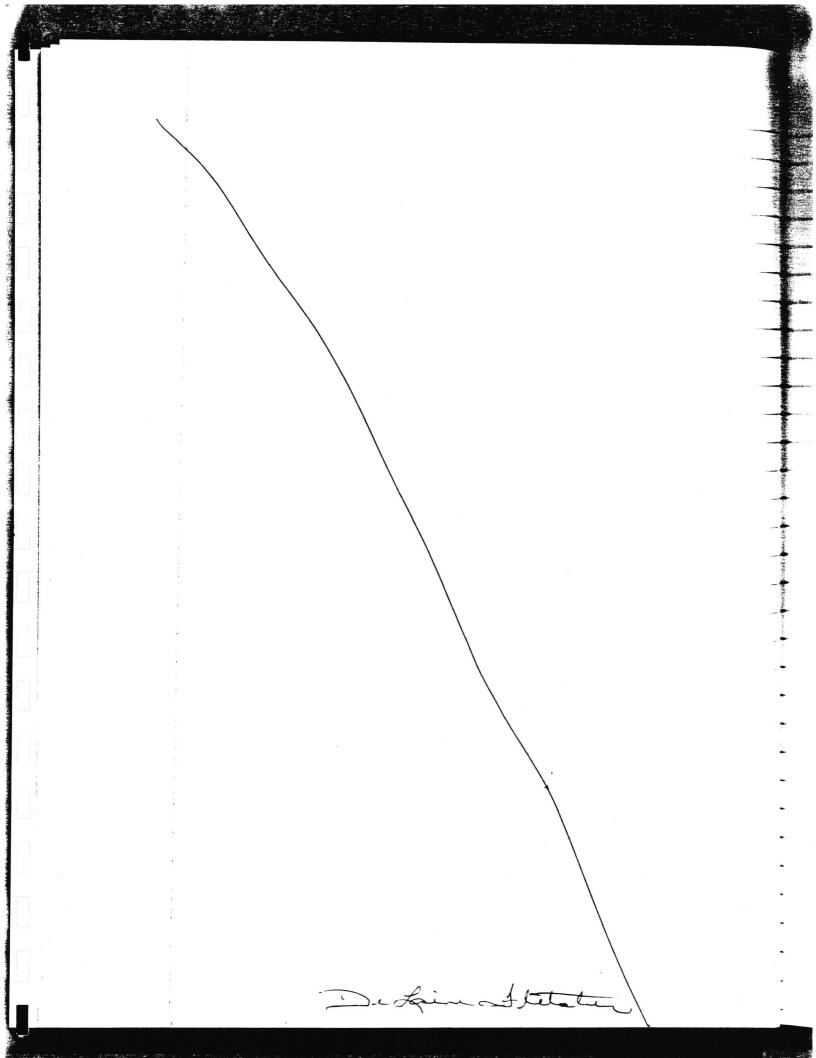
ATTACHMENT D

FIELD LOGBOOKS

Collis Inc. CMEno. 846 August 10, 1988 Rox Street, Dong Smith - Clinton, da, Collin, Inc. 08,0: arrived at facility with volda skrauds Valda discussed parpling plan: V specify Horila se pump V water dungsed or grand - maybe should go to wwith on site. I consistency he: when sampling after surging. Well # 22 - 7 ft deep fall shallow wells 13 - 20 ft dup ounge completely dry. Will not get 3 volumes serce the wells dry up. Callis remally splits samples also, but will not sample if there is not enough volume. Have a deep well or site for process water - 160 ft. deep. (Bookgrand H nu reading is 0.3. 0900: Well #213: A-me reading of beadspace off - background 8.46' from TOC (PVC) - Warayyos reading. Diction Slitcher



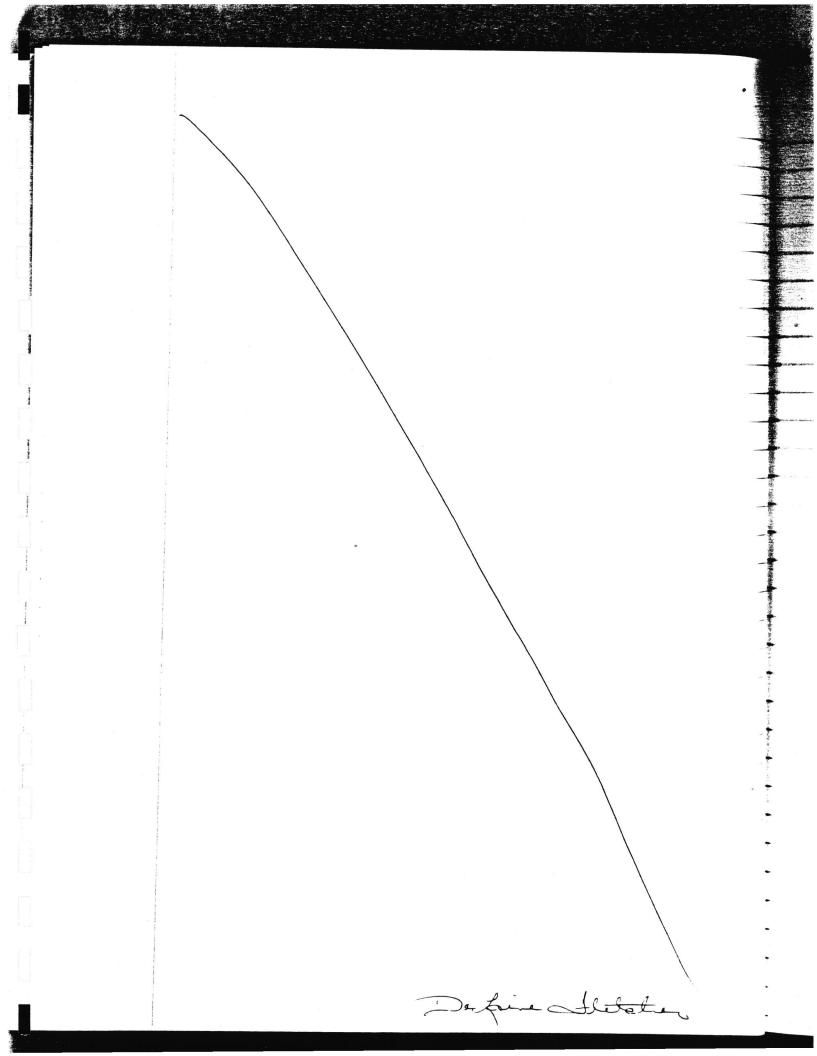
Jacobis water level indicator doesn't work, so won't be able to get verifien TD = 20.6 from TEC (PVC). Evacuation: 22.6 - 8.46 = 14# 8 (1) (r²) (8.1606) = gal/linear fl. Well # 13 is a 2" well. Jell # 37: no 21-me reading also background. Water level 6.19' Toc (pvc) TD 10,00' TOC (PVC) Always measure from Top of PVC casing plan highest paint an carried 7.72 0.84. lloing stainles steel boulen ut stains. stell cable of pour moter into bucket. water appears clear. Futling platice or grand 49 pratect cable of grand and to keep drips left grand. Water is clear, slight turbidity, in silt. 0925: Evacuated 2.5 gallons. Water is powed on grand. Declare Statels.



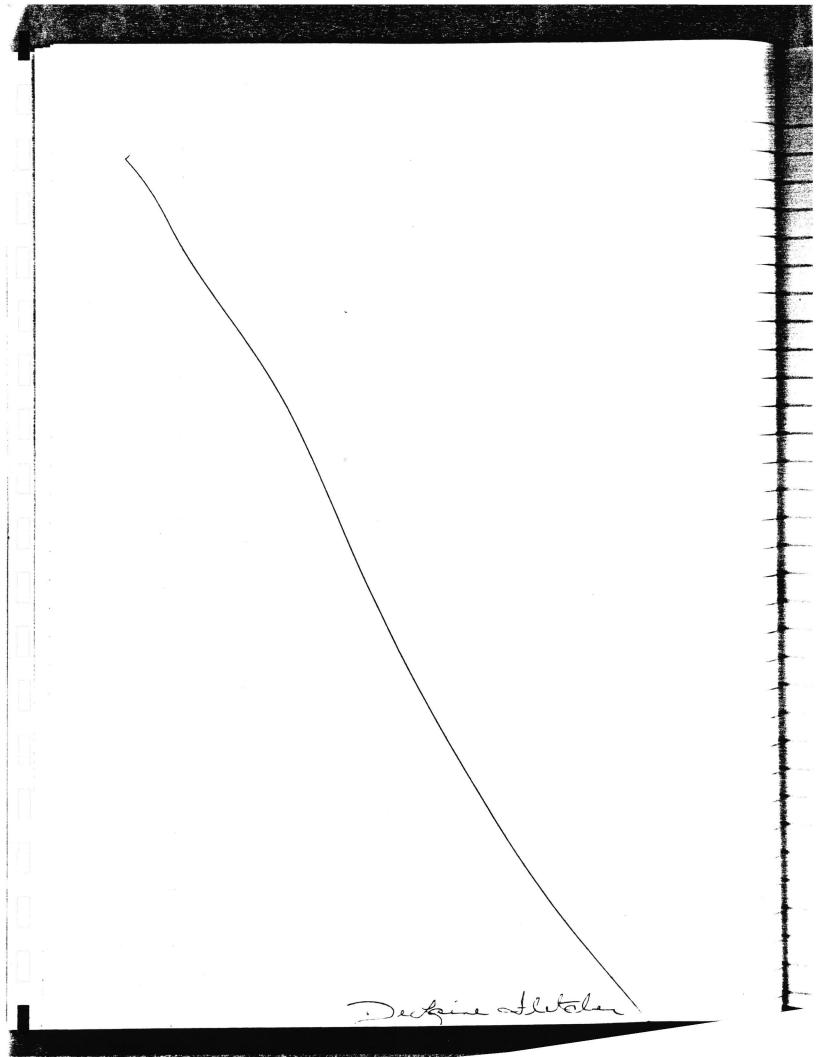
Use Arquinox (dilute) to decon, there runse un/deionized water). Will # 21: EC = 2000 m PH = 6.5 Temp=18°C Will # 13: Evacuated 2.5 gallows. (1 well Will #13 was warnated un a dedicated

Pre bailer un mylon rape. Well #21: Water level at 8.95' at 0940 (15 minutes recharge time). @ MW20: Home background. Water lebel = 8.01 foc (PUC) TD = 11.6 TOC(PVC) Evacuation volume = 0.84 gallons Clasp on stanless still brailer and SI ealth is golvanized. 0950: Begins evacuation of MW 20.
Water is black, doesn't appear 40 be Sily,
but may be from set coming in through Granted I gallon, Very Little recharge. Acaring bailer in well for another evacuation. (0955)

Dufine Sletcher

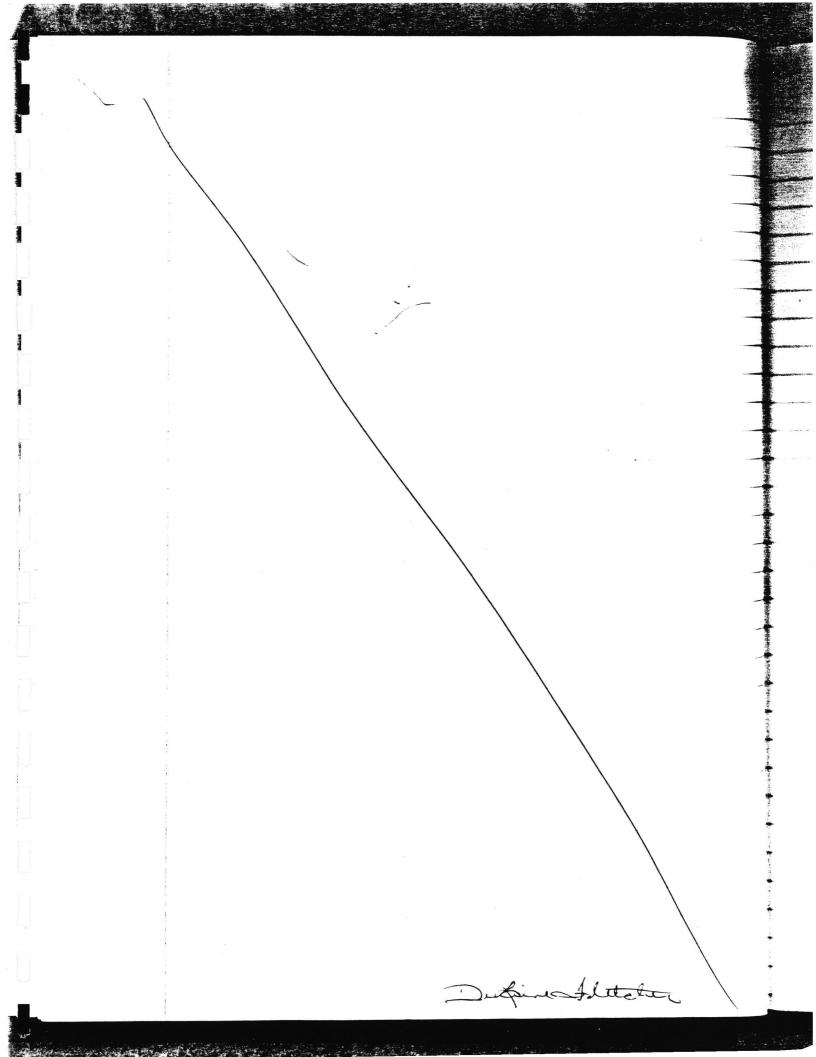


Washing off water level meter and also the calle is rensed as it is in the halle. It is rensed wo the staying water and then we water. MW 22: H-me reading is background. Water level - 6.93 900 (PVC) TD: 8.75 (TEC PUC) & Well wolume = 0.32 Water appears clear, very slightly Terriord. no cily appearance. waryyn daing 1035: Doing PH - Berbman 10 YSI 33 meter for SC, doing temp condensation w/PH & SC. Will be analyzing for TOX, TOC quadriplicate Chloride sulfate - filter + not preserve metals (Fe, sodium, MN) - filter (dissolved) TOC filter a preserve en sulfrie phenols - unfittered, preserve my sufficie TOX - unpreserved, unfiltered, no head Frederica des refice. (Packed). Beginning sampling time: 1050. Taking TOX first. Wangen waing millicae filterig device. Using 0.45 meron filter; (4730142 HM) catalog # for filtering device. Dufine Hetchy



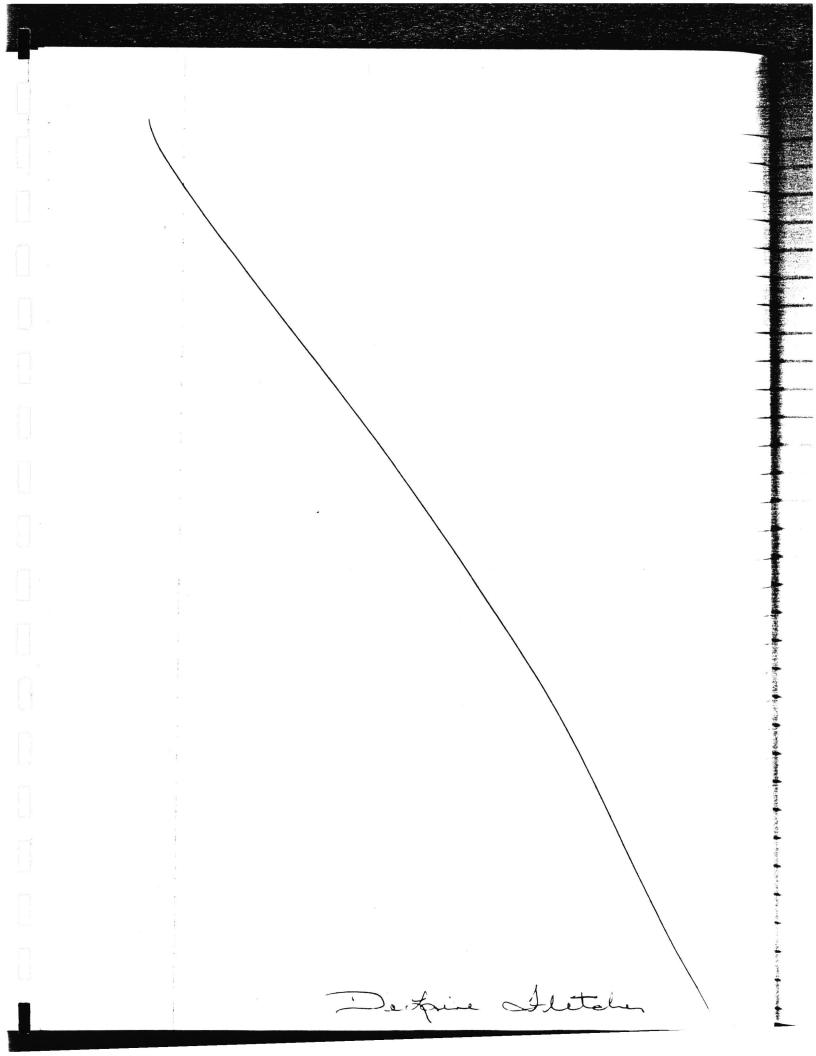
1645: Collecting EPA's Phenols, since Warnige collected their phends when gacolo was give making phone calls. Warzyn is leaving without having collected Jacobs split for nitrates, fluoride, chloride, sulfate, nitregen p out of well # 21, although they's collected their pamples out of that well. also, warneys did not called all their samples for the background well, only Tox. They are leaving 2 stainless steel with boilers, one for well #21 and trackground, so that gacobs can continue sampling for steef tieter wie will be lift, so Jacobs will brug a new nylon Rope to use in the other well, wer thought deviates from the normal sampling procedures. The mylan repe will at least remove the possibility of class-contamination by Jacobs of my the two wells 1710: Exit conference with Dong Smith, Bill Backus, Valda Jeraud, Loury Physic and Detrin Aletche. Volda lists some deficiencies noted

during the inspection. Despine Statcher



any of Warnyris work: call Doig Deltrach. Warzyr is duing the analysis Madising Wisconsin, Bill (w/ waryin) will not submit any information without having the information through the client. October 24- Found 6- contamination indicators for all the wells, not a full sean. 1755: Gacolos leaves site, planning to come back at 8:30 (2030) to collect more sample. 2000: Jacobs arrives book at site. 2000: Collecting sulfate sample from MW21. Silter pack is coming through poren and collecting in sample and on bouler at MWall appears to be more sand than was in Walzyr's sample. 2005: Sampling nitragen, nitrate + phogheres from nwst. Calleded TOC sample from MW ZZ. 2020: 2025 dessolved metals ". 2035: 2035: ¿ tetalmitals " " aulo: Jacobo lewer site to allow wells time to the charge. De tome

1



August 11, 1988 0095: Gacobs arrived at site and begin to sample well #3. 0018: Fined with sample for total metals. 0033: Sampled nitrates, to nitrage of obsplores from MiV22. 0035: Sampled fluoride, chloride, turbidity from Mwai. 0045: Gardo leave site. 0559: Gaebles arrives at site. 0605: Collected sulfate, flooride, chloride, torb. from MW 22 2710: Had Dong Smith sign receipt for samples of take copies of Cocand Gactes leaves facility. 1915: Jacobs delivers samples to the Lova Auguric Laboratory.

L. Physe 2-10-88 Instral Conference: Waryon & Collis Inc ceco V. Tillande asks for completion information on West over inspection détails ête... Comments on simpling plan ... procedures for well unevation aucussed. Willst were hestorically slow producers - 3BN criticia may not be net.

Approach may be to notally surge one casing vol.

and follow up by sampling emmediately thereafter Volume meded for Wayyon = 3 liters

6830-0857 Prepare equipment - WL device, pH, Ec etc...

B.H Bacus of Wayyou sets up on well #
P. Hetcher & K. Flufe will make Head space

Messurements with HW -- Manyon will vice (l)(r2) (0.160) to get bod volume ... 0900 Heaved States in HW-18 8.48 below reference pt. (TOC). Wayye colculater 2.3 gal / carrier vol. or 6.9 = 3BV3 HW= back ground.
TD=226 (2) Tr. (h, - hz) = got cuft. x 7.48ge/43= 0918 Delane & Both successore static in HNV = background MU-21 @ 6.19

(167) 7 (22.60 - 8.48) = 0.309 fi 3 -2.3 geller or 6.9 = 3BV'S 0920 Verify location of HW-21 with respect to 2.5 gal [MW-21] static = 6.19 TD = 10.02 removed Begin surging MW-21 - water fairly clear -= 3BV > slightly tirbid - Stainless bailer used by wayyou (·167) 77 (10.02 - 6.19) = 0.084 As 1BV = 0.63 gal 3BV = 1.8 gal MW-21 | Specific Conductance = 2000 uttoks Temp = 180° pH = 6.5 0940 Byen purging MW-13. pouled dry-Parameter: SC = 600 mHohr 0949 Delane & Volda, proceed to HW-20

0949 Delane & Volda proceed to HW-20 HNU = background (167) 7 (116-8.01)=0.07 State = 8.01 TD1 = 11.60 0.079 ft3 x 7.48 gal/tt3 = 0.58 gal 3BV3 = 1.77 gal

HW-21 Cld Waste Management Units). Old Worste Management Chits. Sc = 2800 whohs filled w/ HzO Temp = 20 C° PH = 7.0 1005 Delane and Volda Fronted with Waryon to HW-ZZ pH = 6.9 Temp = 220° IINU = background (spirite.) - Ec = . 2200 wHoks Well construction materials - all wells are schedule 40 PVC with glosh jointe and protective (steel.) casings. All are equiped with hinged caps and locks.

Strekup Cement Apron 196 tomp Reference pt. 19.4 fungoli 34/2" 10.5 from place MW-13 yes ger 26 MW-20 8 from Util. pole MW-22 17" State = 6.93 T.D. = 8.75 (8.75-6.93) = 0.04 For JHW- 20 1030 2 Igal removed (31. for bid). 38V3= 0.895

1035 Bazin bottle preparation: Wangen electe to begin organic collection tot from MW-20 repgeadrent well...

Temp, pH and Ec will be taken in quadruphreate an per the OAPP...

[MW-20] PH Ec (anohe) Tremp (e.)

2) 3) 4)

Sampling team - Delane Fletcher, Valda Ferands, h. Physic and Bill Bacus (Warzyn).

1047 Begin sample collection. organie (TOX and TCE) sampled first. Bailer emptied directly into sample container. Bill tree not to agritate sample - somewhat unavoidable.

1115 Return - Plan now in to sample what ever well has ucharged sufficiently to provide a sample.

1145 Measured 3thic in MW-ZI has only come up a course of Leit.

a couple of fect.

1289 Proceed to MW-15- will collect organice 1st we may have to cut back on vol. for the organice due to the slowly gerbeing wells.

1215 Collected TOX from MW-13...
1230 Collected TOC:s from "

Collected duplicate and other parameter. - 6 1245 perform f. Aratron w/ 0.4500 feller capsules... for dissolved metale...

O PH = 7.2 7.2 7.2 7.2

Temp = 190°, 220° 220° 220°

Fc = 650 a Mohr 650, 650, 650 1300 Filtration complete Final. measurements: 15°C = temp pH=7.3 Ee = 600 mHohs doc) 1326 Checked State HzO in HW-21 - was 8.30 from to C. Approx 1.3' lower than tritial statue this All. Waryon wante water level as man so mitsal. Statue as possible prior to sampling. 1504 Obtained TOC'S and total metale before bailing MW-ZI day.
Wake was fauly slear- slightly turbel. 1425 What to MW-20 - only 100 ml of recovery since pulling dry @ 1000. May not be able to sample their one.

- another slow one - Bill wants to call her project manager

Back at site - Warzyn wante to call it quito try again another time.

Sit decore equipment - we collect out equipment rinsatte sample.

1604 Collect equipment blank - same order or before Repare & acidify those samples in need. Package samples... 1645 Back over @ HW-Z1 - collect II outsitain

1645 Back over @ HW-Z1 - collect Il outstainer

Fither & collect - dissolved metals (0.45 m)

Tield water quelity parameter should be made at well head during encourance.

- cables and stainless bostes.
- · Avadrey licate field parameters should be token.
- ou some other container should be used to more accurately record water rolumes surged.

· 7005 : j. Hered? & in pohyethelene botther? 1703 Bill finisher his sample suparation- he will leave behind one cable and two standers steel timelers for ensite to complete sampling of HW-21 and the regardent will HW-ZZ. Ex.7 Conference - Access for remainder of well evacuation Issues ou previous page covered.

initial conference: 8:00 a.m. 8-10-88

Doug Smith - Collis, Plant Engineer Larry Physic Jes Ron Street - Plating foraman Delaine Flotcher Jes Bill Backus - Warzyn Valda Tarauda Jes

Explained the process: Audit - done today

TA - technical evaluation
of site hydrology

Focus: observe/document facility's sampling obtain audit

- · Whether or not wells will recover quickly to get enough sample volume. Facility may want to take splits as well (not as important as warryns and epas)y wells won't produce
 - Deep well ensite 140 deep process victures
 for the facility. Will send injo w/ other
 well construction information (4w-20, -21, -22)
 - · Requested information on well construction be sent to Harry Galobert, U.S. EPA Region VII.

 De Laine provided address
- · Suggest facility containerize purged waters in future & acid to oneite wwTP rather than dispose of 420 on the ground.
- · Perform general site evaluation in conjunction with pre-sampling activities

Valda Juands 8-10-88

-acility Tour/General Site Evaluation - Doug Smith આ Noted arous to be cleaned puri to opcoming VSI. noms - wants oil Acea generally untidez-cleaning chemical Possible storage of incompatibles SWHU#2 Drums- electropiating chain sait - corrosure other potential spills point lacquer & thunner trocen area: acquer both w/ lacgier drums w/in youldy Drum storage - drums of unknowns 45 yrs. old. SWAU #3 Newtralization back pH-8-9 .0goes to settling pona/wwTplant 302 thatment - chrome wanter -17spent acid & cleaner above-grd tanks. Vitric & hydrochlaric acid above- god tanks Noter freetment area Filter = Diatomaceous earth. 73-Settling basin 28 deep 200,000 gal. spent filters material run twoogle filter press than filter is hauled to sanutary benefile Only concern is zinc Caccording to Collis. Water texted 3x parday at settling tack filter efficient discharge to HGr. Ditch Site Evaluation concluded 9:25

Valda Suavds

8-10-88

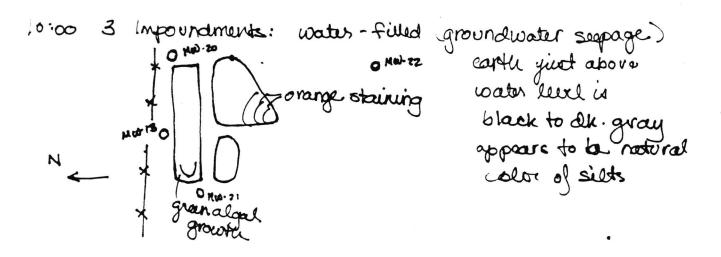
7-

Photo Log General Site Evaluation Photos

1	2011 #1	Q 0 0 0 0	. GIVE COM	DOUBLE THE	08
	frameNo.	Description	Fetop	Distance	Location/Bearing
	1-4	drum storage area	•		
	5	, 	16		
	6	waste / troub area	Fu	∠	North view
	7-9	choline reascling as	ea F4	20'	n tacelity
o' nt	.0-16	Above-gred storage	tanks F4 t boulding	. &	s to N.
	17-20	Former surface impo	oundments f	=-5.6 Ø	N to E
	ار م	Settling basin - plant	treatment	F54 30	o'
	ڪ 2	MW-21	F	5.6 15	s' N
	23-28°m	Surface impoundmen	ts F:	6.6 d	NHE
	30-310 30-310 31-32 32-36.	MW-13 MW-20 Hnu & 40 Panorama: Colli Jac	levels F		
		Weather conditions			

Weather conditions: overcoest, 75°, slight breeze humid. Ph 80° by end of GSE

Valda Teravoli 8-10-89



MW-13,-21 and-20 bailed sampled letc.

All wells bailed by 10:30 am.

Wells were generally bailed dry and allowed to recover prior to sampling.

Bouling order: MW-21,-18,-20, and -22.

Sampling order: Hw-22,

HW-22 Darzyn:

Recharging vary slowly

10:50

1-Lamber glass - TOX analyses cample bottle filled with top-opening boiler - 5-6 boiler-fulls needed to fill I container. At two boilers stopped to fill a 250 ml amber glass Bottles were overfilled prior tocapping. Well recharging poorly - proceed to rotate & sample officer wells.

Valda Tuavds 8-10-88 R

0:10

2:11

11:40 MW-21 DTW-8'2"

12:00 Begin sampling MW-13; well recharging rapidlygood opportunity for sample duplicates Wereyn Order of collection TOX × Warzyn TOC 7.2 phenols 24° C Metalo-total EC 800 e 25° Metals-dissolved X Inorganics Cl., F, Turbid finished sampling at 12:50 Sulfate Proceed to MW-21

:45

Start sampling 11 w-21 Warzyn: Tox 1:50-1:51 Tox (4 amber) phenols 1:53 TOC (4 plastic-4g) · metals 2:04 metals - total

wes.

NO, TKU, P

2:25 Began to evacuate MW-20 Only yielded 150 m. w/4+ hours of recharge time. May not be able to sample due to poor well yield.

Left site for phone calls - came back at 3:45

> Valda Juavdi 8.10-08

CHAIN OF CUSTODY RECORD ENVIRONMENTAL PROTECTION AGENCY REGION VII

ACTIVITY LEADER(P		EY OR ACTIVITY					DATE OF COLLECTION SHEET			
V. Terauc	1,51	nc. CME					DAY MONTH YEAR OF			
CONTENTS OF SHIPE	MENI	TYP	E OF CONTAIN	ERS		SAI	MPLI	ED M	EDIA	RECEIVING LABORATORY
SAMPLE NUMBER	CUBITAINER	Amber BOTTLE	BOTTLE	BOTTLE	VOA SET	IT		neu l	othe	REMARKS/OTHER INFORMATION (condition of samples upon receipt.
	NUMB	ERS OF CONT	AINERS PER S			water	Š	Seding	3	other sample numbers, etc.)
AFFOTOGID	5		3			X	1	\perp	_	MW # 13
AEF 05012D				-		x	1	1		M W 13
AEF 05 0130						X	1	4	_	٤١ له بمر
AFFOS CIYD						1	1	\perp		M W 13
AEF05001'	5		2			X	1	\perp		MW13
AEFES DIZ						X	4	4	_	MW13
AEF 05 013						X	1	\perp	_	MW13
AEFOSO14						X	+	+	+	MW13
AEF05011	5	1	2			x	+	-	_	Field Black
AEF05042		1	1			X	+	+	-	Field Black
AEFOS DY3						X	+	+	+-	Field Plank
AEF05 644		-		<u> </u>		X	+	+	+-	Field Elank
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DESCRIPTION OF SH	HIPMFNT			l	MODE OF SHI	PMFN	IT			
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	ONSISTING OF				COURIE		UA	INNIE	.n	
ICE CHEST(S): OTHER				XSAMPLI	ER COI	NVE	YED		(SHIPPING DOCUMENT NUMBER)
PERSONNEL CUSTO		IDAT	E TIME	Loc	CEIVEDBY					REASON FOR CHANGE OF CUSTODY
RELINQUISHED BY	(SAMPLER)	1 1.1	1	11.	July China	HIX	Y	,		
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RELINQUISHED BY		DAT	E TIME	RE	CEIVED BY					REASON FOR CHANGE OF CUSTODY
SEALED	UNSEALE			\vdash	SEALED	L	INS	EAL	ED [
RELINQUISHED BY	CHSEAL	DAT	E TIME		ECEIVED BY					REASON FOR CHANGE OF CUSTODY
L	LINE			L	SEALED		INIC	EFA!	LED[_
SEALED 7-EPA-9262(Revised 5.	/85)	-0			SEMLED		2143	LAI		

ATTACHMENT F

SAMPLE CHAIN OF CUSTODY FORM (WARZYN)



CHAIN OF CUSTODY RECORD

Warzyn Engineering inc. O ice Comcniversity iccs arch P.O. Box 5385 Madison, Wisconsin 53705 (608) 273-0440

													,				(006) 273-0440
PROJ. N	10.	PROJEC	TNA	ME											' / / /	/	i
						*											
CALADIEDE								NO.			/ ,	/ ,		/ .	/ / /		
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LABNO.	DATE	TIME	₽.	B	c.	TATION	LOCATION	TAINERS	/								
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Relinquish	ed by: (Signature)			Date	Time	Received for Laborato	ry by: (Signa	ture)						Date	/ Time	
Remarks																	

Photo Log

Roll #2 Frank#	Description F-	stop	Dist.	Direction
1:10 1	HW-22 anidat pallets (upgradient)	40	10'	South
0:152	Hw-5 (dd upgradient)	11	20'	East
o: 5 03	Uw-az boiled for sampling	11	10'	South
10:504	MW-22 TOX samples	п.	6'	South
2:40 5	Hillypore filter: MW-13	4	3'	w/in van
2:15 0	Red staining w/ oil on SE lagoon	8	15	Southeast
2:20 7	MW-20 evacuating waters for sampling	8	7′	southeast

Valda Juavos 8-10-88

Schober 24th next sampling round. Warzyn plans to stop sampling souce they've obtained all of their parameters - MW-22 (background) tuey have yet to collect Toc, metals or prenols. reyr Jacobs will keep dedicated sampling egeryment and dry to obtain as many complex as possible.

> * as directed by warryn. and Collis.

Intend to finish sampling Hw-21 (duratived metals, phenols, inorganics) Then conduct exit conference to summarize oversight of consultant. make arrangements to get back whin facility.

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N, P

- should do quadruplicates: solely Toc/Tox filtering Toc/cations/anims is not standard practice according TEBD * can lose volatile organice)
- field measurements of pH, SC, Temp should be performed at the well head not in a remote bootton
- Polyetugene bottles for TOC not appropriate
- · Bottom discharge bailer recommended for organics to avoid arganice sample aeration.
- fifter pack volume should be accounted for to calculate purge volumes (une gaged container)
- collect descharge waters purge waters for routing to treatment plant
- for low-yielding wells measure pH, T, EC among Valda Tuavos that someth collect

4:45 Proceed w/ sampling MW-21
collected I phenol (as split/equivalent
of Warzyn's phenol collected as the well
went dry)
also collected a dissolved metals sample
outstanding: 3 liters of inorganic parameters

5:15 Exit Conference: reviewed visual on page 7
Stuer issues: access for off-hours data acquisition
copies of field notes, Cof C, bub data
how

Contacts:

Doug Doubberg - Warzyn zan Deters - Collis

Analytical lab: Warzyn (see C of C)

Warzyn: Ask at the time for field measurements at time will not solomit raw data at this time or any field logbooks, C of C farm, etc.

Oct 24th contamination indicators is next subduled sampling round.

Del not indicate willingness to change practices to conform to guidance

Regarded access you justing sampling to critime data acquiretion — o.k.

Will submit chain of evetody & receipt form for samples collected. No documents were released by Collis / Warzyn. Valda Suavan 8-10-88

suggested that Collis make arrangements to better accompdate an inspection in the future so they may complete their our sampling effort as we'll as provide the opportunity for split sampling for EPA. Note: burden of Compliance us on the facility.

20:00 Returned to site to sample 40.21 & 40-82 collect 1-1 cubi for soy Futor pack evident in sample container NO3, TKN, PO4 from NW.21; 1-L cubi Exhausted well's ability to recharge; completed sampling. Noved to MO-82 (1 403 container only to provide volume) 20:20 Collected TOC quenol :25 dissolved metals : 55 total metals (only able to fill 1/2 bothe; : 38 ocidetied a placed on ice. Intend to return el add additional volume a midnight). :40 JEG leaves site to allow wells to recharge Valda Juands

8-11-88 12:00 midnight

JEC arrives at site; proceed to sample MW-02

complete total metals; and more acid 4 ice

NOS, TEN, POY, SOR : 22

P, Ce, Turb a So4 - incomplete sample volume 35

JEG left Str : 45

21

Valda Jerauds 8-11-88

5:50 JEG arrivas ansita.

6:05 collect ramauning 504, F, Ce, Turb from 410-22

clean up area; rinse bailers & cord with
accordiged water & place in plantic bags for

collis to return to warryn.

7:10 Doug smith - Collis signs sample receipt.

obtains copy of C of C

receives sampling equipment & key to wass

JEG lower facility

> Valor Jeravols 8.11.88

ATTACHMENT E

RECEIPT OF SAMPLES CHAIN OF CUSTODY (JACOBS)

T Inspector(s) Name and All	
Inspector(s) Name and Address	Collis, Inc.
ale V. Bates Valda Taravds	2005 South 19th Stroot
.S. Environmental Protection Agency	• · · · · · · · · · · · · · · · · · · ·
Region VII Jacobs Engineering	Name of Individual
Suite 1600	- Individual
Region VII Jacobs Engineering 5 Funston Road 520! Central Ave NE arsas City, Kansas 66115 Albuquerque, NM	Doug Smith
87108	Title Plant Engineer
te Collected Samples were: .	
8-10 and 8-11-88 () Purchased	Received no charge ()Borrowed
s apre Numbers see chain of custody	Amount paid for Samples
MW-13, -21 , and -22	
D licate Samples Requested Metho	d of Payment
() You Ad w	N/A
() Yes	Cash () Voucher () To be Billed
he documents and samples of chemical si el w were collected in connection with f he Resource Conservation and Possessi	Jostances and/or mixtures described
f he Resource Conservation and Recover	ry Act
	, rec.
3: in for the decree ()	
<pre>steipt for the document(s) and/or Sampl tknowledged:</pre>	e(s) described below is hereby .
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Equipment Blank	
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g ture (Owner, Operator, or Agent	Title
- Varyb & tomes	
m of Inspector Title Yarda Terauda Hydrologist	Plany Parginosa : Inspector's Signature :

CHAIN OF CUSTODY RECORD ENVIRONMENTAL PROTECTION AGENCY REGION VII

ACTIVITY LEADER(P	rint)		NAME	OF SURV	EY OR ACTIVITY	1				DATE OF COLLECTION SHEE	
V Terano	15	٠.	Ć0	11,5	Inc. CN	E				DAY MONTH YEAR \ .of	1
CONTENTS OF SHIP											u.
SAMPLE			PE OF CONTAIN			SAN		ED M		RECEIVING LABORATORY	
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AEF05037F		1				×	1	\perp	\perp	Eq. Blank	
AEFDS 038F			1			X	\perp			Eq. Blank	
AFFOTOE7	4		a			K				MW J2	
AEF05005	5	1	ಎ			Y				MW-1	
AEFOEDAY			1			K		\perp		MWSI	
AEF 05 025		1	1			x	1	\perp	_	MWZI	
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				_	X_SAMPLI	H CON	vvE	YEU		(SHIPPING DOCUMENT NUMBER)	
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RELINQUISHED BY		DAT	E TIME	RI	ECEIVED BY					REASON FOR CHANGE OF CUSTO	ВY
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7-EPA-9262(Revised 5/85)

· TOCS: J. Hered? & in pohypethelene botther? 1703 Bill finisher his sample suparation- he will leave behind one cable and two Staralers steel breles for ess(TEG) to complete smupling of HW-21 and the upgradent will HW-ZZ. Exit Conference - Access for remainder of well evacuation Issues ou previous page covered.

set.

COLLIS CHE

nitial conference: 8:00 a.m. 8-10-88

Doug Smith - Collis, Plant Engineer Larry Physic Jes Ron Street - Plating Foraman Delaine Fletcher Jes Bill Backus - Warzyn Valda Tarauda Jes

- Explained the process: Audit - done today

TA - technical evaluation

of site hydrology

Focus: observe/document facility's sampling obtain audit

- sample volume. Facility may want to take splits as well (not as important as warryns and epas)y wells won't produce
- Deep well ensite 140 deep process voters
 for the facility. will send injo w/ other
 well construction information (Mw-20, -21, -22)
- · Requested information on well construction be sent to Harry Gabbart, U.S. EPA Region VII.

 De Laine provided address
- · Suggest facility containing purged waters in future & acicl to onsite wwTP rather than dispose of the on the ground.
- · Perform general site evaluation in conjunction with pre-sampling activities

Valda Juands 8.10.88

Facility Tour General Site Evaluation - Doug Smith 6:30 Noted arous to be cleaned puis to apcoming VSI. SWMD#1 nums - waster oil | Acea generally untidezcleaning chemical | 7000 the storage of incompatibles Drums- electropioting choline sait - corrosure other potential spills pount lacquer & flummer acquer booth w/ lacquer drums w/in jacility trocess area: Drum storage - drums of unknowns 45 yrs. old. SWAU #3 Choline recycling Newtralization back pH-8-9 pona Yww Tplant 302 Fleatment - chrome waster Spent acid & cleaner above-grd tanks. Swuv#4 Vitric & hydrochlanc acid above- god tanks Noter freatment area Filter = Diatomaceous earth: Selling basin 28 deep 200,000 gal. Spent filters material run through filter press than filter is hauled to sanitary benefill. Only concern is zinc Laccording to Collis. Water texted 3x parday at settling tank filter efferent discharge to HGr.

Site Evaluation concluded 9:25

Valda Suavds 8-10-88 7

E.

7

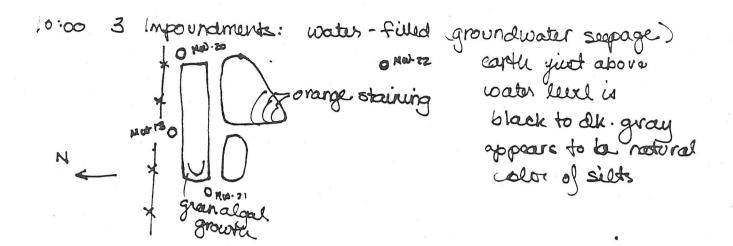
23

Photo Log General Site Evaluation Photos

J.	20141	General Sit	e Eval	vation Phot	OS	
	frameNo.	Description	Pedop	Distance	Location/Bearing	20
, k . ş	-4	Drum storage area "o	FI.8	D 40'."	Inside faculty	
	5	\mathcal{F}	t e		21	
义与		1 .				
	6	waste / track area	FII	<	North view	
1	7-9	Choline recycling area	F4	20' i	e tacelity	
o.! ad	.0-16	Above-gral storage tanks	F4 ulding	. 2	s to N.	
	17-20	Former surface impounds (grassy area)			N to E	
_	ار 	Settling basin - trea	tment -	F54 30	, o	_
	۵2	MW-21	F	5.6 15	' N	
Q .	23-28 ^{UM}	Surface impoundments	F. 6	5.6 &	Ntoe	
	20-31 ur 30-31 ur 31-32 32-35 ur 20-36.	MW-13 MW-20 Hnu & 40 level Panorama: Colli Jacility	F = 20 F	4 81	E. SE	
_						

Weather conditions: overcast, 75°, slight breeze humid. Ph 80° by end of 65E

Valda Teravdi 2-10-88



MW-13,-21 and -20 bailed sampled letc.

All wells bailed by 10:30 am.
Wells were generally bailed dry and allowed to recover prior to sampling.

Bouling order: MW-21,-13,-20, and -22.

Sampling order: HW-22,

HW-22 Darzyn:

Recharging vary slowly

10:50

I-Lamber glass - TOX analyses cample bottle filled with top-opening boiler - 5-6 boiler-fulls readed to fill I container. At two boilers stopped to fill a 250 ml amber glass Bottles were overfilled prior to capping. Well recharging poorly - proceed to rotate & sample officer wells.

Valda Tuavds

0:

2

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 \times

11:40 MD-21 DTW-8'2"

12:00 Begin sampling MW-13; well recharging rapidlygood opportunity for sample duplicates wareyn Order of collection \times

Warzyn TOC pH 7.2

Phenols T. 24°C Metalo-total

EC 800 e 25° Metals-dissolved Inorganics Cl, F, Turbid

Finished sampling at 12:50

Proceed to MW-21

NO, TKU, P

Start sumpling 11 w-21 1:50-1:51 TOX (4 ambor)

1:53 TOC (4 plastic-48)

2:04 metals - total

Warzyn: Tox

phenols · metals

Sulfate

2:25 Began to evacuate MW-20

:45

Only yielded 150 m. w/4+ hours of recharge time. May not be able to sample due to poor well yield.

2:45 Left site for phone calls - came back at 3:45

> Valda Juavds 8.10-08

CHAIN OF CUSTODY RECORD ENVIRONMENTAL PROTECTION AGENCY REGION VII

ACTIVITY LEADER(P	rint)				OR ACTIVIT					DATE OF COLLECTION SHEET		
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CONTENTS OF SHIP	MENT					-			NEW DAY OF STREET			
SAMPLE	14	Amber BOTTLE	E OF CONTAIN	Stic	VOA SET	1			MEDIA othe	RECEIVING LABORATORY REMARKS/OTHER INFORMATION		
NUMBER	CUBITAINER NUME	BOTTLE'	BOTTLE SAMPLE NUMBE	(2 VIALS EA)	water	Soil	sediment	dust	(condition of samples upon receipt other sample numbers, etc.)			
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AEF 05012D			1			x	П	\exists		MW 13		
AEF 05 013D			1			X	\Box	\exists	\top	M M 13		
AFFOS CIYD			1			X			2. 20	M N 13		
AEF05001'	5	1	2		8 8	X	П	\neg		MW13		
AEFELS 012		i				X				MW13		
AEFOSCI3	8	i	(X	П			MW13		
AEF05014			1			X			2.2	MWI3		
AEF05011	5	,	2			X				Field Black		
AEF05042		i	1			X				Field Blat		
AEFOS DY3		1	1			X				Field Blank		
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PERSONNEL CUSTO	OV RECORD				OAIVII EL	.11 00	J14 V L			(SHIPPING DOCUMENT NUMBER)		
RELINQUISHED BY	NAME OF THE OWNER OF THE OWNER.	DATE	TIME	RECE	EIVEDBY	10.50		A Grandaga k	1477 Emple Hopess.	REASON FOR CHANGE OF CUSTODY		
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SEALED RELINQUISHED BY	UNSEALE	DATE	TIME		ALED EIVED BY		UNS	EA	LED	REASON FOR CHANGE OF CUSTODY		
RELINGUISHED BY		DATE	-	RECI	C. + CD D1							
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7-EPA-9262(Revised 5/	85)									a a		

ATTACHMENT F

SAMPLE CHAIN OF CUSTODY FORM (WARZYN)



CHAIN OF CUSTODY RECORD

Oniversity inclear Chairmer Chairmer P.O. Box 5385
Madison, Wisconsin 53705
[608] 273-0440

PROJ. N	NO.	PROJEC	TNA	ME				T	T		. /	/	/	/	, , , , ,	,	(608) 273-0440
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Remarks																	
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Photo Log

	Roll #2 Frank#	Description	F-stop	Dist.	Direction
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	2:15 0	Hillypore filter: Mui dissolved muto Red staining w/oil SE lagoon	ov 8	15	Southeast
	2:40 7	MW-20 evacuating a	waters 8	7'	twostruces
		V U			

Valda Juanda 8-10-88 Scholar Cluri Williams (JEG) [H. Gabbart / P. France-Issuts out of office]

October 24th next sampling round.

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all of their parameters — Mw-az (background)

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 Valda Terands

 8.10-88

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8-10-88

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P, Ce, Turb a Soy - incomplete sample volume

NO3, TEN, POY , SOL

: 45 JEG left stal

Valda Jeravols 8-11-88 5:50 JEG arrivas ansite.
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7:10 Doug Snith - Collis Signs sample receipt. Obtains copy of Cof C receives sampling equipment & key to wass JEG lower faculty

ATTACHMENT E

RECEIPT OF SAMPLES CHAIN OF CUSTODY (JACOBS)

T Tasacsorie W.	
Inspector(s) Name and Address	Firm Name and Address
ale V. Bates Valda Taravols	Collis, Inc. 2005 South 19th Stroot
.S. Environmental Protection Agency	Clinton, 1A 52732
Region VII Jacobs Engineering	Name of Individual
arsas City, Kansas 66115 1600 Albuquerque, NM	Doug Smith
27108	Title
te Collected Samples were:	Plant Engineer
8-10 and 8:11:88 ()	
S male Numbers see chain of custody	Received no charge ()Borrowed
MIN-12 = 21	Amount paid for Samples
M. W. 13, -21, and -22 J. Ticate Samples Requested Method	
Method	of Payment
	N/A
- () Yes No () C	ash () Voucher () To be Billed
he documents and samples of chemical su play were collected in connection with the Resource Conservation and Recovery	bstances and/or mixtures described
he Resource Conservation and Recover	v Act.
	,
<pre>teipt for the document(s) and/or Sample knowledged:</pre>	els) dossaibad balancia ban
knowledged:	(1) described below is hereby .
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Water samples from 1	1W13, MW21 and
Equipment Blank	
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38.	
g iture (Owner, Operator, or Agent	Title
h land &	Title :
ne of Inspecion	PLANT PENGINGER
ala Terauda Hydrologist	Inspector's Signature
Saultomental Scientist	Variation and a Texamina